

NQD-SVR48 KIT CONTENTS. INSPECTED BY:_____

BASE PLATE- MODIFIED REVERSE (**SC-21**) WITH (**NQD-113-1**) USE 3/16" PLASTIC BUMPER SPACER

DOOR BAR- STANDARD REVERSE (**NQDR-108**)

HANDLE PIVOT-STANDARD REVERSE (**NQDR-110**) WITH (**SC-01**) HANDLE PIVOT EXT. INSTALLED

HANDLE- STANDARD (**NQD-092**)

DOOR- **NQD-SVR48** (BAFFLE SC-44 W/ DOOR)

CENTER DEFLECTOR- STANDARD REVERSE (**NQDR-103**)

BRACKETS- (1) **NQD-118** (1 ¾" TALL MOUNTING BRACKET) WITH (**2**) **UB-05**, ½" SPACER /INSTALLED

(1) (**SC-20**) SVR48 END MOUNTING BRACKET (SHIPPED **WITH** (1) 5/16-18 X ¾ BOLT/ (1) SAE WASHER ATTACHED)

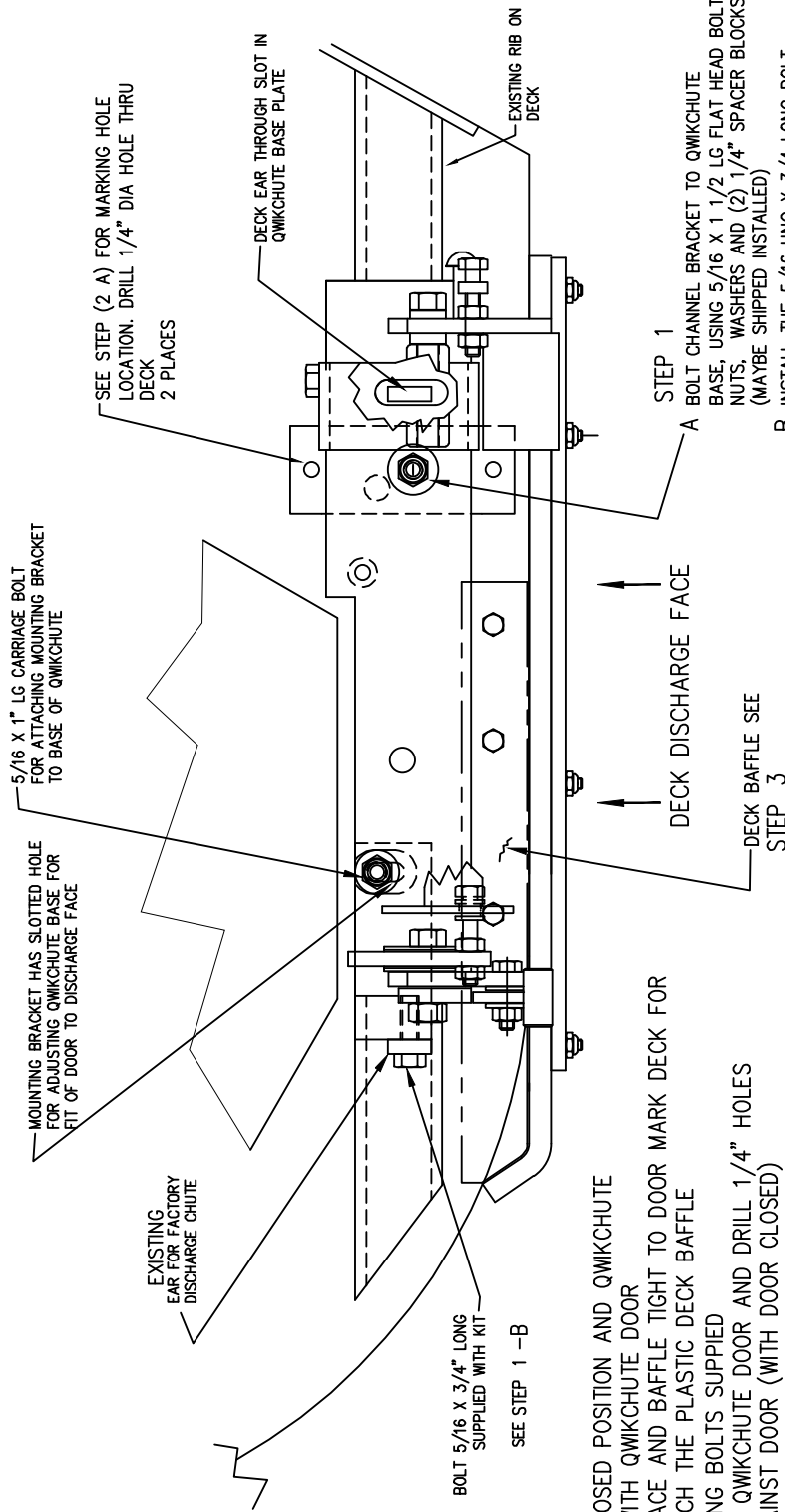
HARDWARE KIT- **S** CONTENTS:

- (2) 1/4-20 X 1 GR 8 HEX HEAD BOLT
- (10) 1/4 SAE WASHER
- (5) 1/4-20 NYLOC NUT
- (4) 1/4-20 x 7/8 SOCKET HEAD BOLT
- (4) 1/4-20 GR 8 NUT
- (3) 1/4-20 X 1-1/2 GR 8 BOLT
- (1) NQD-097-SPRING
- (1) SPRING PULLER

BAFFLE/SUBPLATE- (1) SVR48 3/8" THICK PLASTIC BAFFLE (**SC-44**) W/ DOOR

REAR HANDLE MOUNT- **SVR / SC-05 + SC-06** ASSEMBLY

LINKAGE- (**NQD-128/129**) MEDIUM



STEP 3

- A WITH QWIKCHUTE DOOR IN CLOSED POSITION AND QWIKCHUTE BASE AT POSITION SHOWN. WITH QWIKCHUTE DOOR TIGHT AGAINST DISCHARGE FACE AND BAFFLE TIGHT TO DOOR MARK DECK FOR HOLES TO BE DRILL TO ATTACH THE PLASTIC DECK BAFFLE TO DECK USING 1/4 X 1" LONG BOLTS SUPPLIED 3 HOLE PER BRACKET. OPEN QWIKCHUTE DOOR AND DRILL 1/4" HOLES INSTALL PLASTIC BAFFLE AGAINST DOOR (WITH DOOR CLOSED)

STEP 2

- A WITH QWIKCHUTE DOOR IN CLOSED POSITION AND QWIKCHUTE BASE AT POSITION SHOWN. WITH QWIKCHUTE DOOR TIGHT AGAINST DISCHARGE FACE MARK DECK FOR HOLES TO BE DRILL TO ATTACH QWIKCHUTE CHANNEL BRACKET TO DECK USING 1/4 X 1" LONG BOLTS SUPPLIED 2 HOLE PER BRACKET. REMOVE QWIKCHUTE AND DRILL HOLES AS INDICATED
- B REINSTALL QWIKCHUTE ON DECK WITH SUPPLIED HARDWARE WITH QWIKCHUTE DOOR TIGHT AGAINST DISCHARGE FACE TIGHTEN MOUNTING HARDWARE
- C INSTALL HANDLE SUPPORT BRACKET AT BATTERY BOX AREA AS SHOWN ON SHEET 2 AND 3
- D INSTALL PUSH ROD BETWEEN QWIKCHUTE AND REAR HANDLE AS SHOWN SHEETS 2 AND 3

STEP 1

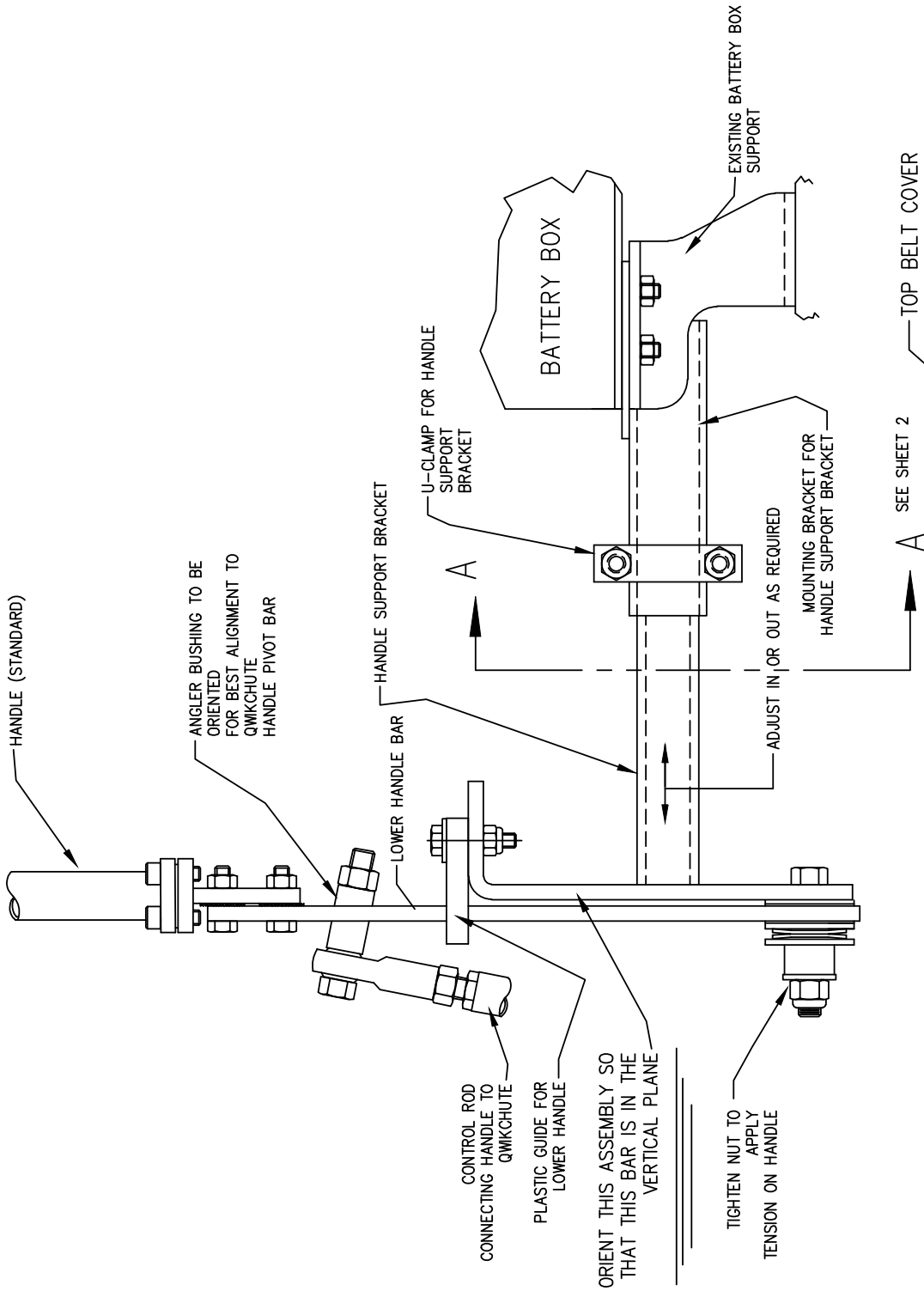
- A BOLT CHANNEL BRACKET TO QWIKCHUTE BASE, USING 5/16 X 1 1/2 LG FLAT HEAD BOLT, NUTS, WASHERS AND (2) 1/4" SPACER BLOCKS. (MAYBE SHIPPED INSTALLED)
- B INSTALL THE 5/16 UNC X 3/4 LONG BOLT THROUGH THE DECK EAR AT END OF QWIKCHUTE BASE. FOR TEMPORARY SUPPORT WHILE MARKING U-BRACKET HOLES ON DECK

SHT. 1 OF 3

REV. A 5-12-2014

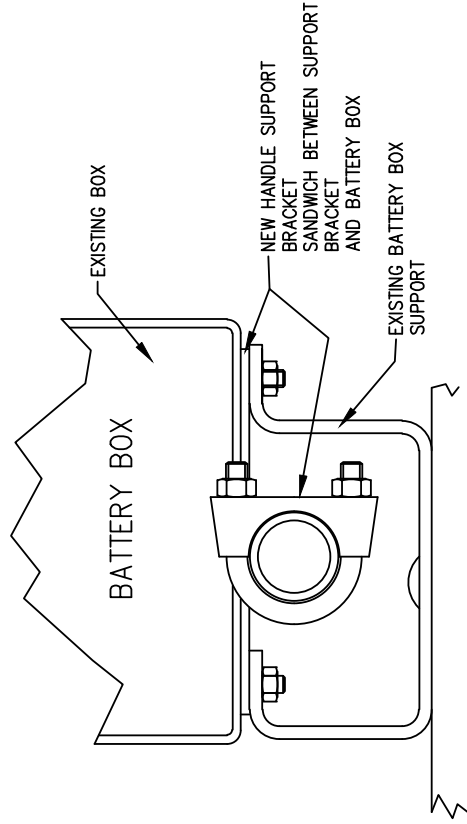
QWIKCHUTE MOUNTING INSTRUCTIONS FOR SCAGS 48" V-RIDE

FILE: SKAGS.DWG



SHT. 2 OF 3
FILE: SKAGS.DWG

QWIKCHUTE INSTALLATION 48" - 52" and 60" V-RIDE SCAGS

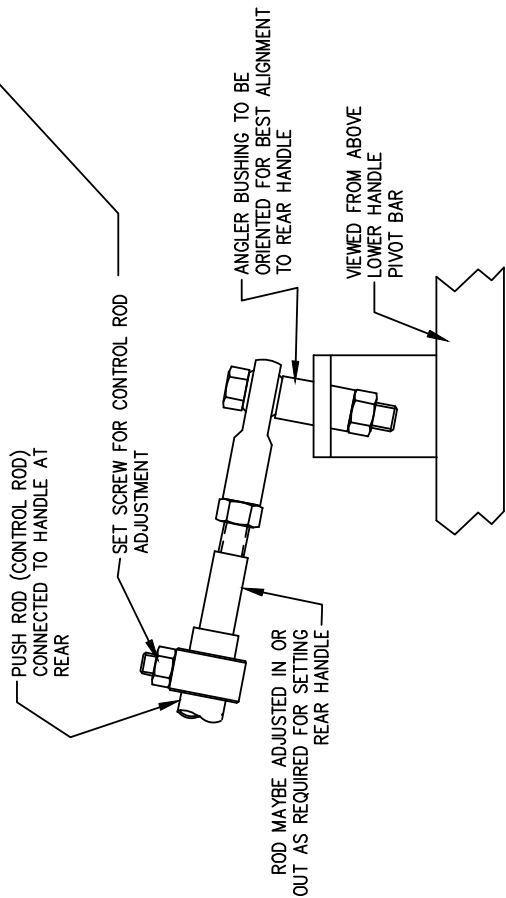


SECTION A—A

VIEW FROM SHEET 1

CONTROL ROD TO BE ADJUSTED AS FOLLOWS.

- A. DECK FULL HEIGHT
- B. QWIKCHUTE COMPLETELY CLOSED
- C. HANDLE TO BE POSITION SO THAT LOWER HANDLE BAR IS 1/2" FROM REAR OF PLASTIC GUIDE PLATE SLOT
- D. TIGHTEN THE LOCKING COLLAR ON CONTROL ROD



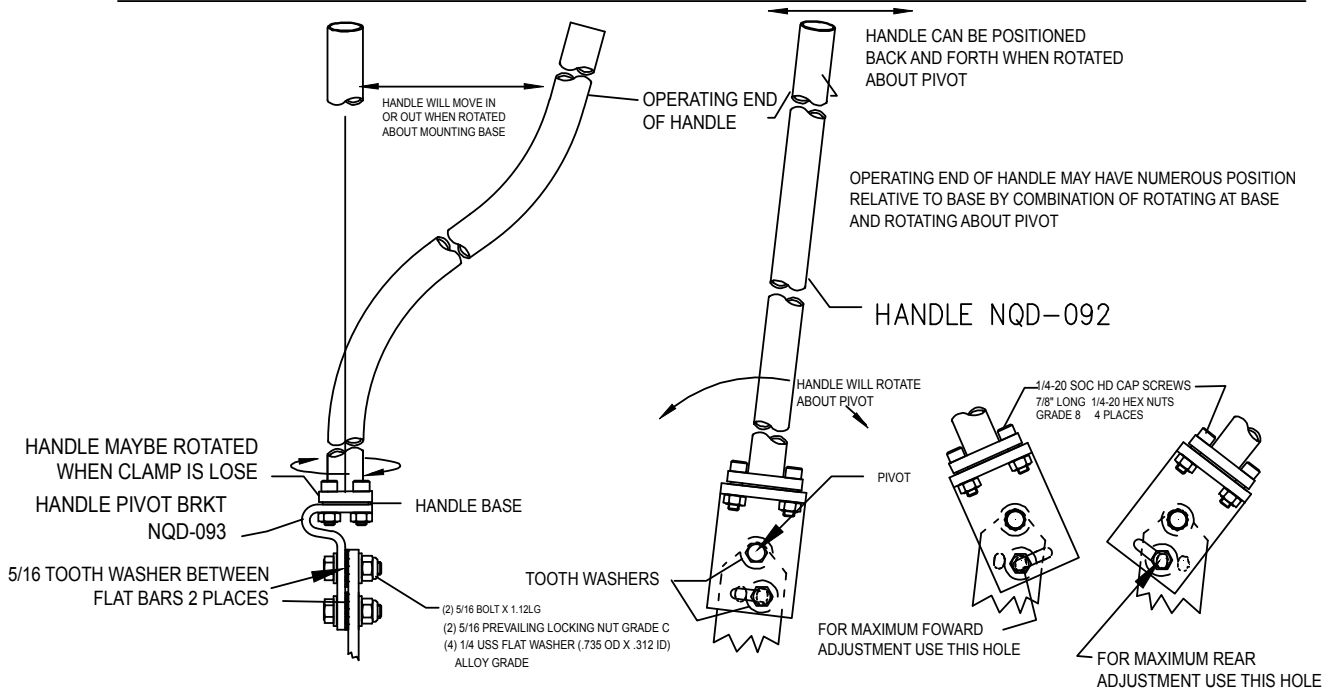
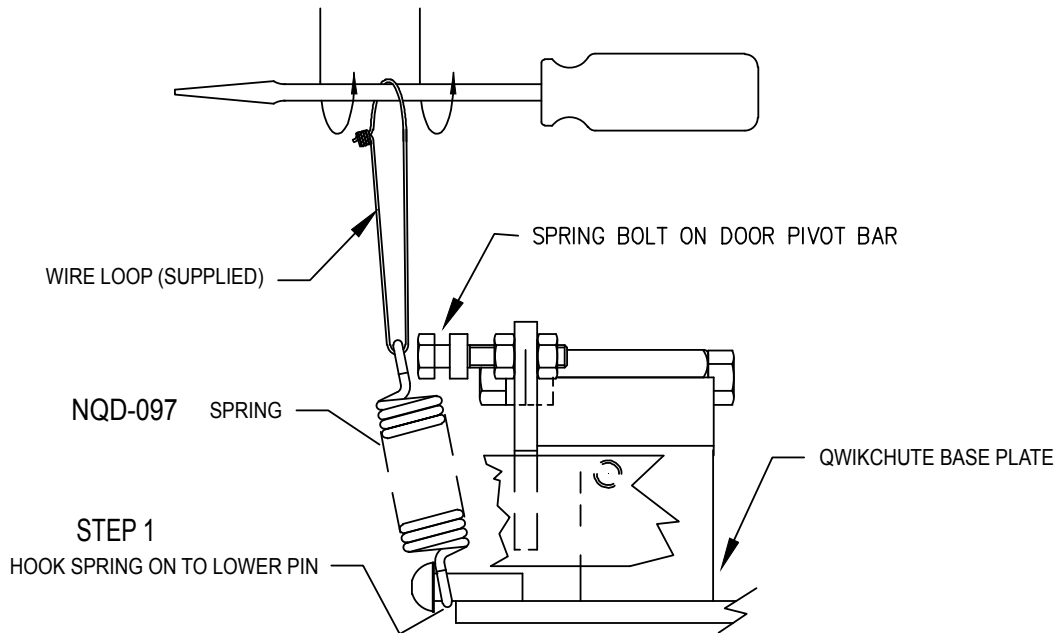
QWIKCHUTE ASSEMBLY
ALL COMPONENTS OMITTED EXCEPT FOR
PART OF THE LOWER HANDLE PIVOT BAR

QWIKCHUTE INSTALLATION

48"—52" and 60" V-RIDE SCAGS

SPRING INSTALLATION QWIKCHUTE NQD MODEL

STEP 2 LOOP FINGERS OVER SCREWDRIVER
BLADE AND LIFT SPRING ON TO SPRING BOLT
CAUTION --DO NOT OVER STRECH SPRING
DISCARD WIRE LOOP AFTER SPRING IS CONNECTED



HANDLE INSTALLATION AND ADJUSTMENT

QWIKCHUTE OPERATING PRECEDURE

OPEN FULLY- move handle away from operator quickly.

CLOSE FULLY- move handle toward operator quickly.

PARTIALLY OPEN- from close position move handle away from operator until stay bar swings into position and release handle. To close from partially open position, quickly open and then close.

(some models do not have partial open feature.)

OIL ALL BEARING POINTS WEEKLY OR AS NEEDED.

WARRANTY

GTM Manufacturing, Inc. products are warranted to the original purchaser to be free from defects in materials and workmanship for a period of 90 days from the date of purchase.

Any part(s) of GTM products found to be defective within the warranty period shall, at GTM's option, be repaired or replaced without charge.

Warranty consideration is obtained by returning any GTM product/part believed to be defective to GTM Manufacturing, Inc. within the applicable warranty period. **Please call for authorization.**

GTM Manufacturing, Inc.

14350 EASTSIDE ST

GROVELAND, FL. 34736

(407) 654-6598

www.qwikchute.com

Warranty does not apply to conditions resulting from:

1. Damage(s) and/or costs associated with shipping and or/ transportation.
2. Lack of normal maintenance, adjustments, or service required for regular use of the product.
3. Modifications, service/repairs, parts or components not authorized by GTM.

GTM shall not be liable for any special, consequential, direct or indirect damages, and expressly states there are no implied warranties. Some states do not allow limitation of incidental or consequential damages, accordingly the above limitations and exclusions may not apply to you. This warranty provides you with specific legal rights which may vary from state to state.

IT IS THE OWNERS RESPONSIBILITY TO PROPERLY COMPLETE AND MAIL THE WARRANTY REGISTRATION CARD.

PROOF OF PURCHASE AND REGISTRATION WILL BE REQUIRED IN ORDER TO OBTAIN WARRANTY SERVICE.

WARRANTY REGISTRATION CARD

Name of Purchaser: _____

Street Address / P.O. Box: _____

City: _____ State: _____ Zip Code: _____

Model Number: _____ PURCHASE DATE: _____|_____|_____

Dealer Name: _____

Street Address: _____

City: _____ State: _____ Zip Code: _____

Customer Received: Operators Manual () Safety Instructions () Demonstration ()

Customers Signature

Date