

# NQD-SVR2-36 KIT CONTENTS.    INSPECTED BY: \_\_\_\_\_

BASE PLATE- **(MIN-04)** STANDARD MINI WITH FLIPPER

DOOR BAR- **(MINI-05)** STANDARD MINI

HANDLE PIVOT- **(MINI-15)** STANDARD MINI (WITH **JD-03** HANDLE PIVOT EXTENSION AND NQD-093 HANDLE PIVOT BRACKET)/**INSTALLED**

HANDLE- **(NQD-092)** STANDARD

DOOR- **SVR2-36**

BRACKETS- (2) **NQD-118** (1 ¾" TALL MOUNTING BRACKETS) /INSTALLED

BAFFLE- **SC-08/SVR36 1/4"** BAFFLE

FLIPPER- **YES**

HARDWARE KIT- **D** CONTENTS:

- (2)** UB-05 (1/4" spacer)
- (4)** 1/4-20 X 7/8 SOCKET HEAD BOLT
- (4)** 1/4-20 GR 8 NUTS
- (4)** 1/4-20 X 1-1/4 GR 8 HEX HEAD BOLT
- (8)** 1/4 SAE WASHER
- (4)** 1/4-20 NYLOC NUT
- (1)** NQD-097-SPRING
- (1)** SPRING PULLER

# NQD-SVR2-36

## STEP 1

REMOVE FACTORY CHUTE FROM DECK

## STEP 2

PLACE QWIKCHUTE ON DECK AS SHOWN BELOW WITH DECK BAFFLE AND 1/4" SPACER BLOCK UNDER MOUNTING BRACKET AS SHOWN. WITH DOOR POSITIONED TO FIT DECK AND HELD TIGHT TO FACE OF DISCHARGE AREA. MARK THE 4 HOLES TO BE DRILLED. REMOVE AND CENTER PUNCH HOLES AND DRILL WITH 9/32" BIT. USE FOUR 1/4-20 X 1-1/4 BOLTS TO MOUNT. HOLD TIGHT TO FACE WHEN TIGHTENING BOLTS.



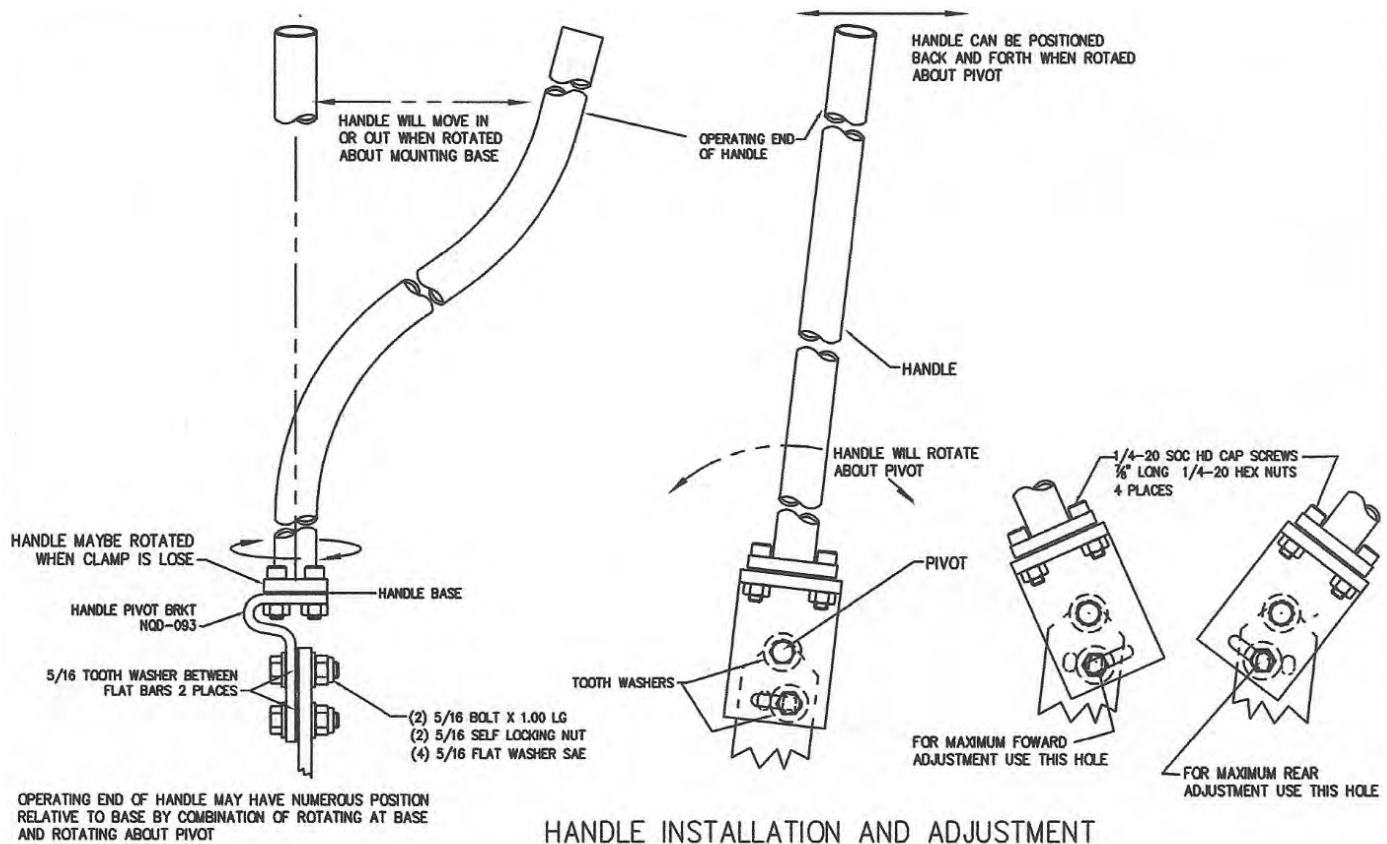
SPACER BLOCKS    DECK BAFFLE



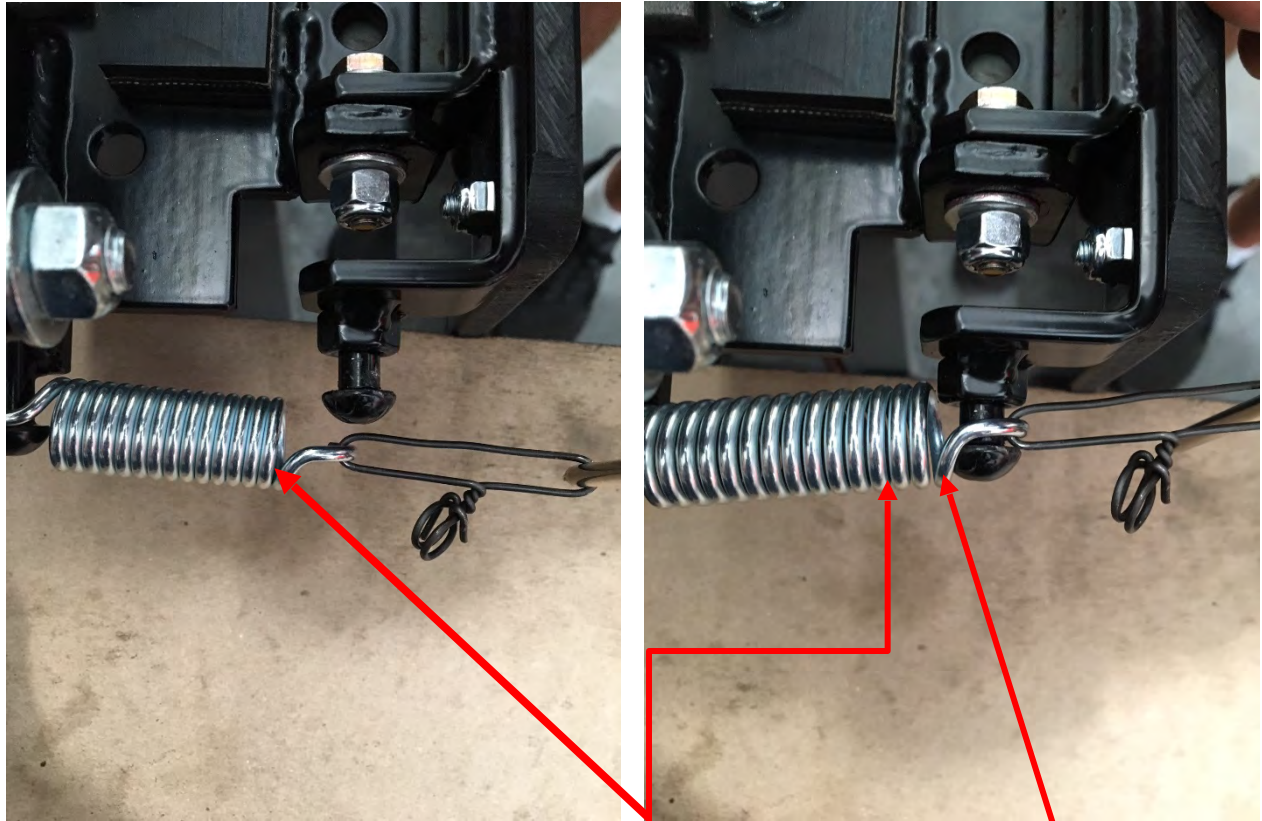
MOUNTING BRACKET



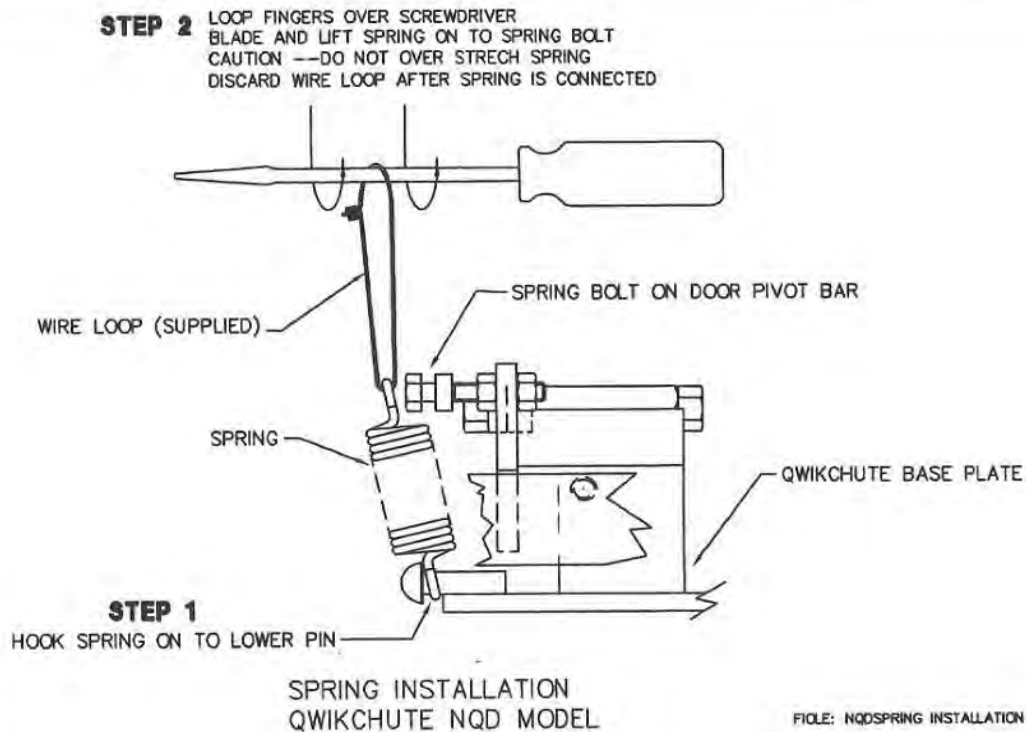
## STEP 3- INSTALL HANDLE AS SHOWN



## STEP 4- NQD MINI SERIES SPRING INSTALLATION



**INSTALL SPRING WITH BEND IN HOOK AS SHOWN**  
**SOME UNITS WILL HAVE A THREADED STUD HERE**  
**INSTALL RETAINING LOCK NUT AFTER SPRING IS INSTALLED**



# Qwikchute Operating Instructions

**CLOSE Fully-**move handle away from operator quickly.

**OPEN Fully-** move handle toward operator quickly.

**OIL ALL BEARING POINT WEEKLY OR AS NEEDED.**

## WARRANTY

GTM Manufacturing, Inc. products are warranted to the original purchaser to be free from defects in materials and workmanship for a period of 90 days from the date of purchase.

Any part(s) of GTM products found to be defective within the warranty period shall, at GTM's option, be repaired or replaced without charge.

Warranty consideration is obtained by returning any GTM product/part believed to be defective to GTM Manufacturing, Inc. within the applicable warranty period. **Please call for authorization.**

**GTM Manufacturing, Inc.**

**14350 EASTSIDE ST**

**GROVELAND, FL. 34736**

**(407) 654-6598**

**[www.qwikchute.com](http://www.qwikchute.com)**

**Warranty does not apply to conditions resulting from:**

1. Damage(s) and/or costs associated with shipping and or/ transportation.
2. Lack of normal maintenance, adjustments, or service required for regular use of the product.
3. Modifications, service/repairs, parts or components not authorized by GTM.

GTM shall not be liable for any special, consequential, direct or indirect damages, and expressly states there are no implied warranties. Some states do not allow limitation of incidental or consequential damages, accordingly the above limitations and exclusions may not apply to you. This warranty provides you with specific legal rights which may vary from state to state.

IT IS THE OWNERS RESPONSIBILITY TO PROPERLY COMPLETE AND MAIL THE WARRANTY REGISTRATION CARD.

**PROOF OF PURCHASE AND REGISTRATION WILL BE REQUIRED IN ORDER TO OBTAIN WARRANTY SERVICE.**

### **WARRANTY REGISTRATION CARD**

Name of Purchaser: \_\_\_\_\_

Street Address / P.O. Box: \_\_\_\_\_

City: \_\_\_\_\_ State: \_\_\_\_\_ Zip Code: \_\_\_\_\_

Model Number: \_\_\_\_\_ PURCHASE DATE: \_\_\_\_\_

Dealer Name: \_\_\_\_\_

Street Address: \_\_\_\_\_

City: \_\_\_\_\_ State: \_\_\_\_\_ Zip Code: \_\_\_\_\_

Customer Received: Operators Manual ( ☐ ) Safety Instructions ( ☐ ) Demonstration ( ☐ )

\_\_\_\_\_  
Customers Signature

\_\_\_\_\_  
Date