

NQD-STT72

BASE PLATE- (NQD-103) DOUBLE SLOT

DOOR BAR- (NQD-080) STANDARD

HANDLE PIVOT- (NQD-075) STANDARD

HANDLE- (NQD-092) STANDARD

DOOR- NQD-STT72 (SC-43)

CENTER DEFLECTOR- (NQD-100) STANDARD

END DEFLECTOR- (NQD-121-1) FULL

BRACKETS- (2) NQD-118 (1 ¾" TALL MOUNTING BRACKETS)/INSTALLED

HARDWARE KIT- CPW CONTENTS:

- (4) 1/4-20 X 7/8 SOCKET HEAD BOLT
- (4) 1/4-20 GR 8 NUTS
- (4) 1/4-20 X 1 GR 8 HEX HEAD BOLT
- (8) 1/4 SAE WASHER
- (4) 1/4-20 NYLOC NUT
- (1) NQD-097-SPRING
- (1) SPRING PULLER
- (4) 5/16 USS WASHER

BAFFLE/SUBPLATE- SC-36

QWIKCHUTE KIT NQD-STT72

STEP 1

REMOVE FACTORY CHUTE

STEP 2

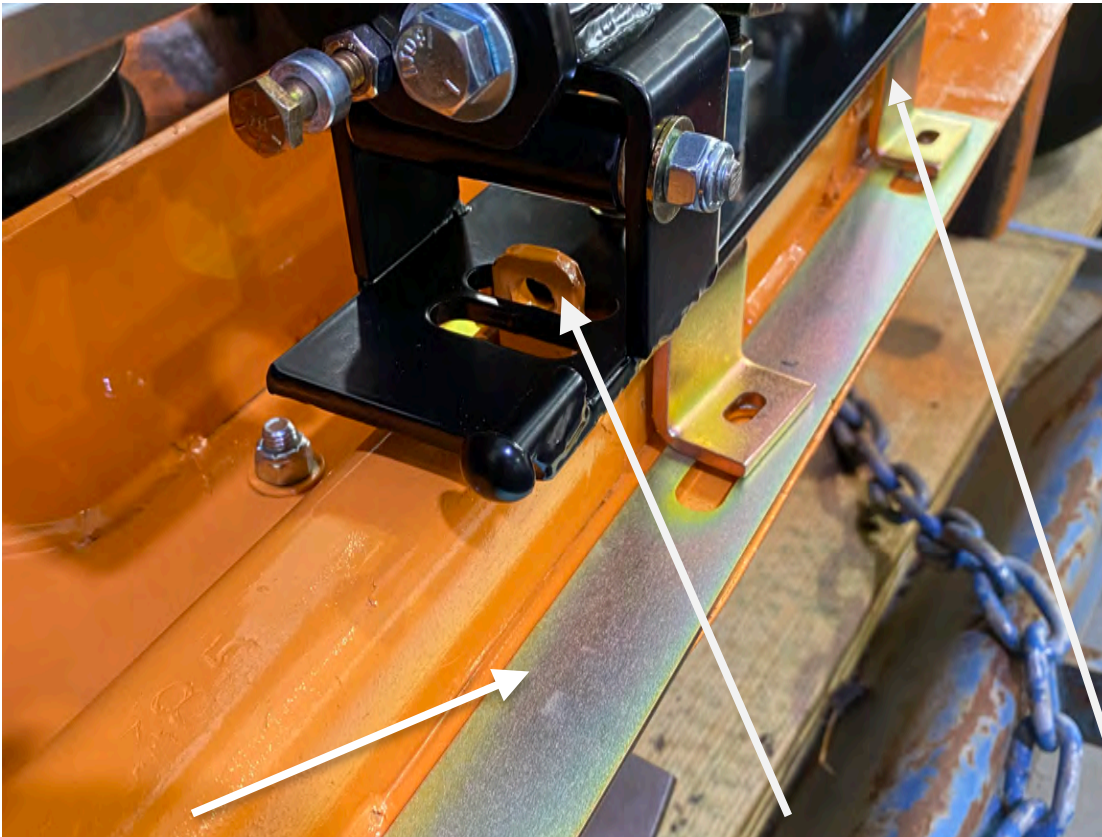
PLACE QWIKCHUTE ON DECK AS SHOWN IN PICTURE 1. CLOSE THE DOOR ON THE QWIKCHUTE AND POSITION TIGHT AGAINST THE DISCHARGE FACE AND FIT INTO THE REAR CORNER OF DECK AS SHOWN IN PICTURE 2. MARK THE HOLES TO BE DRILLED, REMOVE QWIKCHUTE CENTER PUNCH AND DRILL THE 4 HOLES WITH 9/32 DRILL.

STEP 3

PLACE BAFFLE AND STACK TWO 5/16 USS WASHER TWO PLACES UNDER THE BRACKETS ATTACHED TO THE BOTTOM OF THE QWIKCHUTE. INSTALL 4 MOUNTING BOLTS (1/4"-20 X1"). INSTALL BOLTS WITH THE HEADS UNDER THE DECK TO PREVENT THE THREADS FROM BEING DAMAGED OVER TIME. MAKE SURE BAFFLE IS TIGHT IN CORNER OF THE DOOR RADIUS AT REAR OF DECK AND FLUSH ALONG DISCHARGE EDGE BEFORE TIGHTENING BOLTS.

STEP 4: INSTALL HANDLE AND SPRING SEE SHEETS BELOW

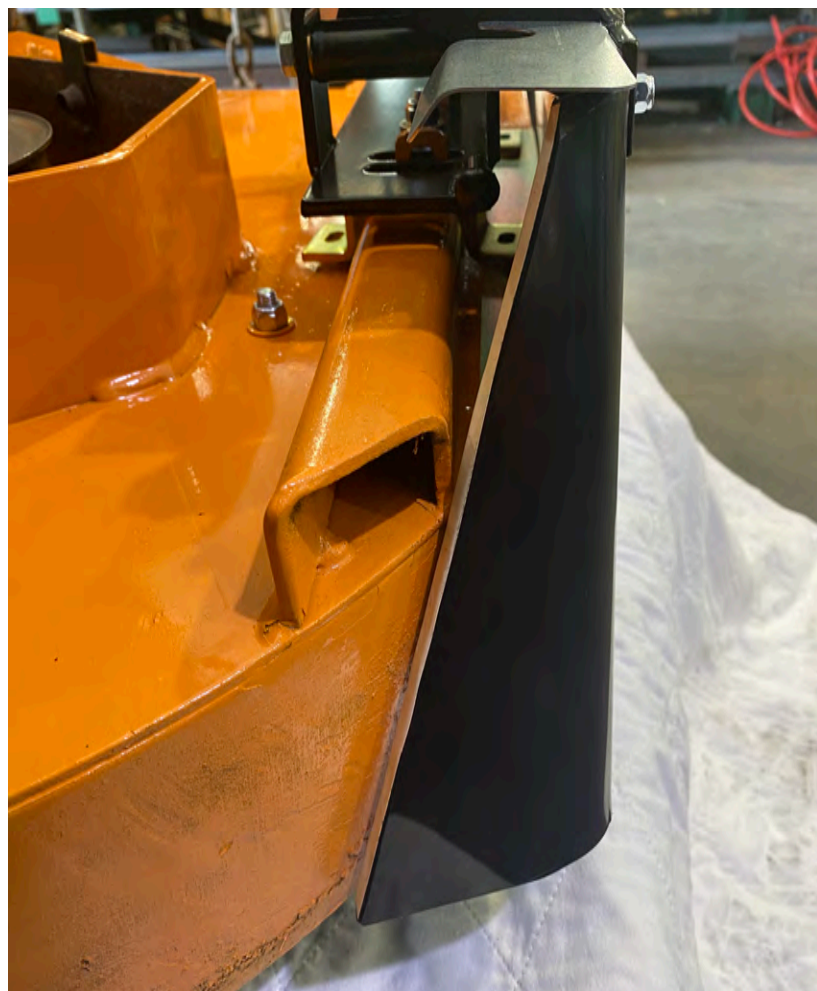
PICTURE 1



DECK BAFFLE

PLACE DECK TAB IN THIS SLOT MOUNTING BRACKETS

PICTURE 2

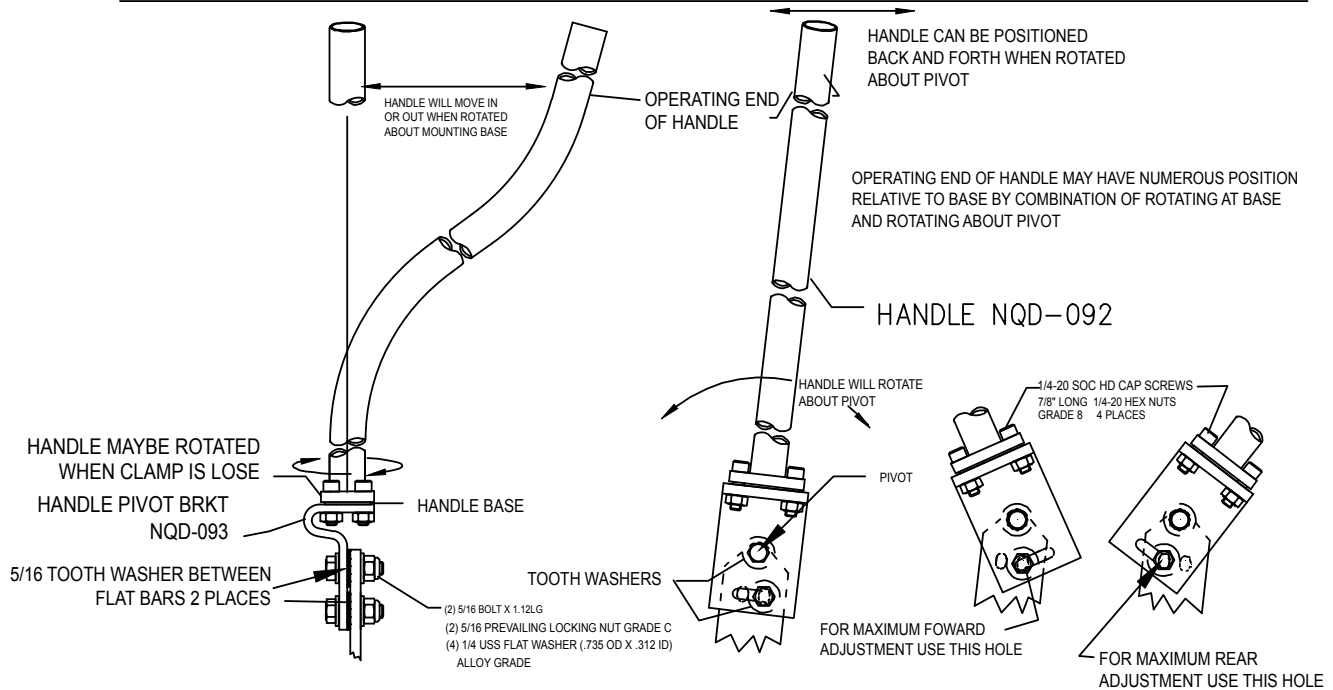
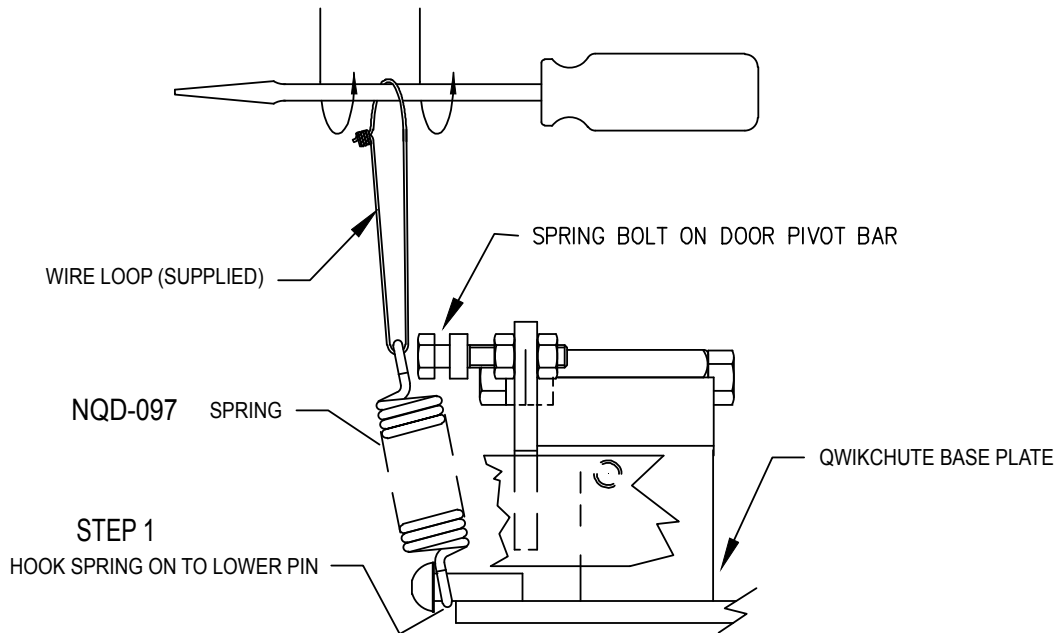


PICTURE 3



SPRING INSTALLATION QWIKCHUTE NQD MODEL

STEP 2 LOOP FINGERS OVER SCREWDRIVER
BLADE AND LIFT SPRING ON TO SPRING BOLT
CAUTION --DO NOT OVER STRECH SPRING
DISCARD WIRE LOOP AFTER SPRING IS CONNECTED



HANDLE INSTALLATION AND ADJUSTMENT

QWIKCHUTE OPERATING PRECEDURE

OPEN FULLY- move handle away from operator quickly.

CLOSE FULLY- move handle toward operator quickly.

PARTIALLY OPEN- from close position move handle away from operator until stay bar swings into position and release handle. To close from partially open position, quickly open and then close.

(some models do not have partial open feature.)

OIL ALL BEARING POINTS WEEKLY OR AS NEEDED.

WARRANTY

GTM Manufacturing, Inc. products are warranted to the original purchaser to be free from defects in materials and workmanship for a period of 90 days from the date of purchase.

Any part(s) of GTM products found to be defective within the warranty period shall, at GTM's option, be repaired or replaced without charge.

Warranty consideration is obtained by returning any GTM product/part believed to be defective to GTM Manufacturing, Inc. within the applicable warranty period. **Please call for authorization.**

GTM Manufacturing, Inc.

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GROVELAND, FL 34736

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www.qwikchute.com

Warranty does not apply to conditions resulting from:

1. Damage(s) and/or costs associated with shipping and or/ transportation.
2. Lack of normal maintenance, adjustments, or service required for regular use of the product.
3. Modifications, service/repairs, parts or components not authorized by GTM.

GTM shall not be liable for any special, consequential, direct or indirect damages, and expressly states there are no implied warranties. Some states do not allow limitation of incidental or consequential damages, accordingly the above limitations and exclusions may not apply to you. This warranty provides you with specific legal rights which may vary from state to state.

IT IS THE OWNERS RESPONSIBILITY TO PROPERLY COMPLETE AND MAIL THE WARRANTY REGISTRATION CARD.

PROOF OF PURCHASE AND REGISTRATION WILL BE REQUIRED IN ORDER TO OBTAIN WARRANTY SERVICE.

WARRANTY REGISTRATION CARD

Name of Purchaser: _____

Street Address / P.O. Box: _____

City: _____ State _____ Zip Code: _____

Model Number: _____ PURCHASE DATE: _____|_____|_____

Dealer Name: _____

Street Address: _____

City: _____ State: _____ Zip Code: _____

Customer Received: Operators Manual (☐) Safety Instructions (☐) Demonstration (☐)

Customers Signature

Date