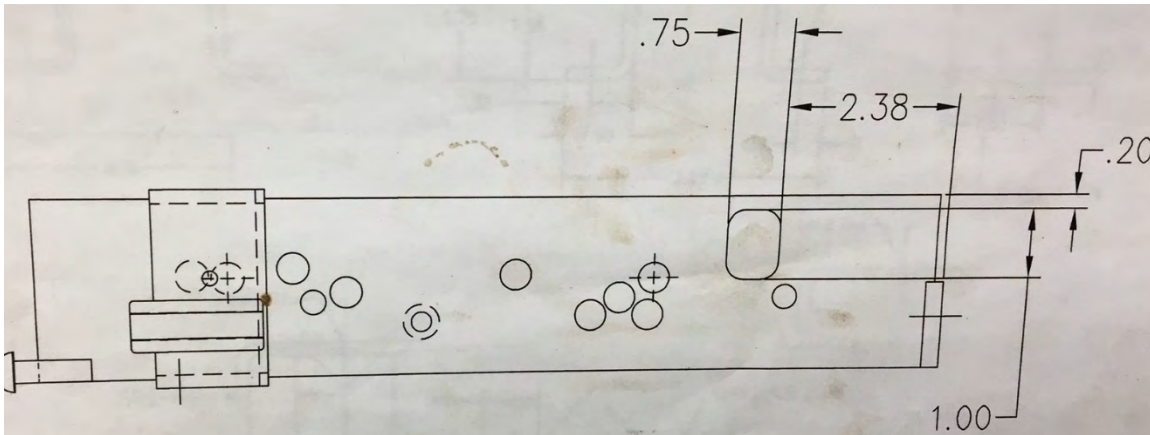


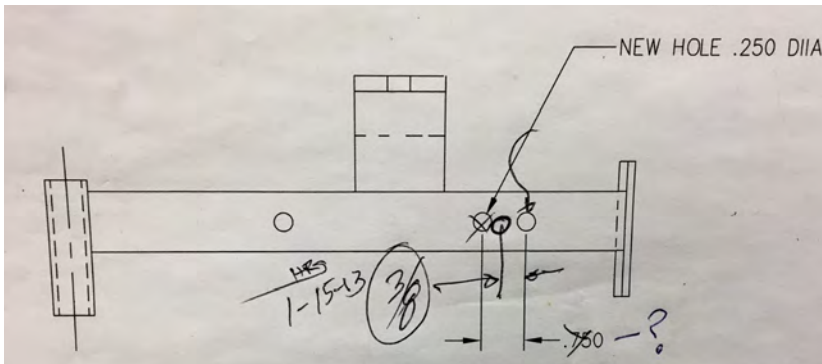
NQD-SAD61 KIT CONTENTS. INSPECTED BY:_____

BASE PLATE- MODIFIED (SC-30)



DOOR BAR- STANDARD (NQD-080)

HANDLE PIVOT- MODIFIED (SC-29)



HANDLE- STANDARD (NQD-092)

DOOR- NQD-SAD61

CENTER DEFLECTOR- STANDARD (NQD-100)

BRACKETS- (2) NQD-118 (1 3/4" TALL MOUNTING BRACKET) /INSTALLED

HARDWARE KIT- C CONTENTS:

(4) 1/4-20 X 7/8 SOCKET HEAD BOLT

(4) 1/4-20 GR 8 NUTS

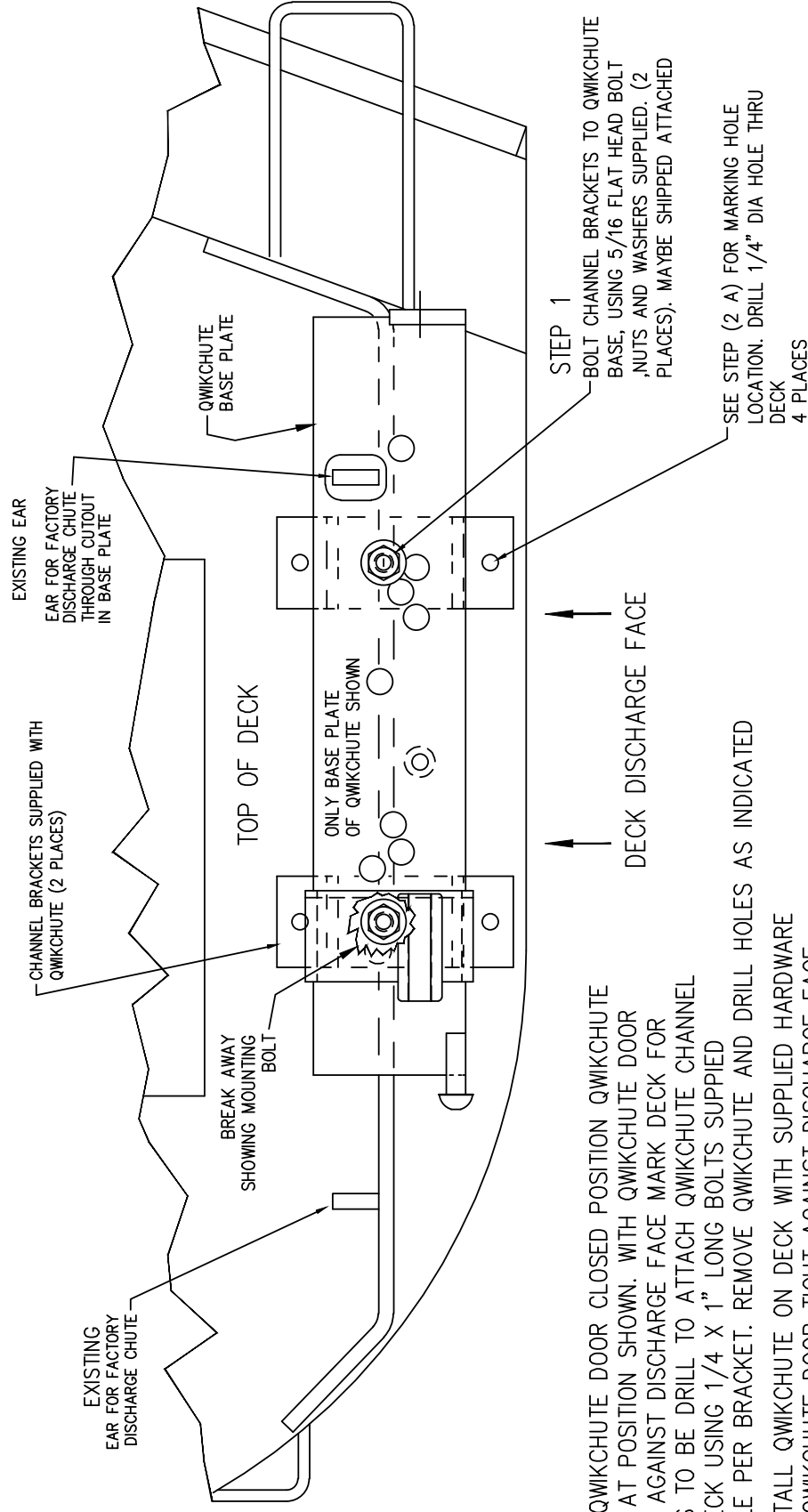
(4) 1/4-20 X 1 GR 8 HEX HEAD BOLT

(8) 1/4 SAE WASHER

(4) 1/4-20 NYLOC NUT

(1) NQD-097-SPRING

(1) SPRING PULLER



STEP 2

A WITH QWIKCHUTE DOOR CLOSED POSITION QWIKCHUTE BASE AT POSITION SHOWN. WITH QWIKCHUTE DOOR TIGHT AGAINST DISCHARGE FACE MARK DECK FOR HOLES TO BE DRILL TO ATTACH QWIKCHUTE CHANNEL TO DECK USING 1/4 X 1" LONG BOLTS SUPPLIED 2 HOLE PER BRACKET. REMOVE QWIKCHUTE AND DRILL HOLES AS INDICATED

B REINSTALL QWIKCHUTE ON DECK WITH SUPPLIED HARDWARE WITH QWIKCHUTE DOOR TIGHT AGAINST DISCHARGE FACE TIGHTEN MOUNTING HARDWARE

C INSTALL HANDLE (SEE SEPARATE INSTRUCTION FOR HANDLE ADJUSTMENT)

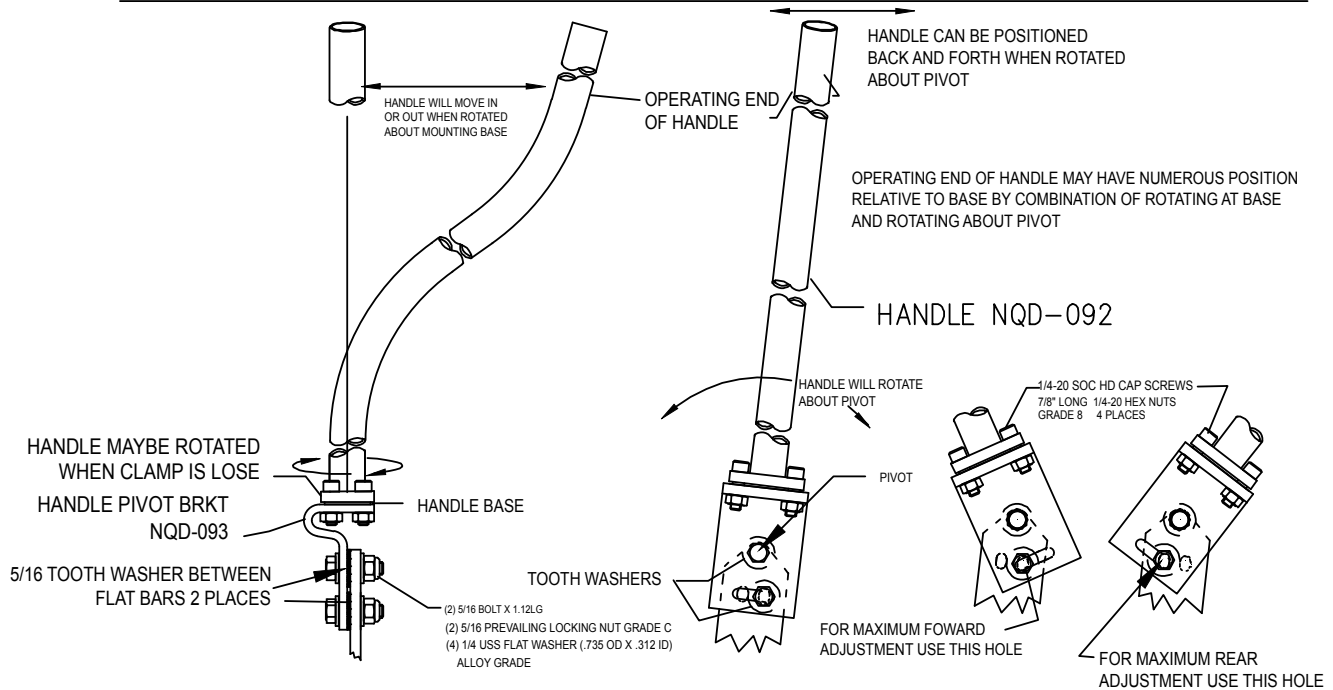
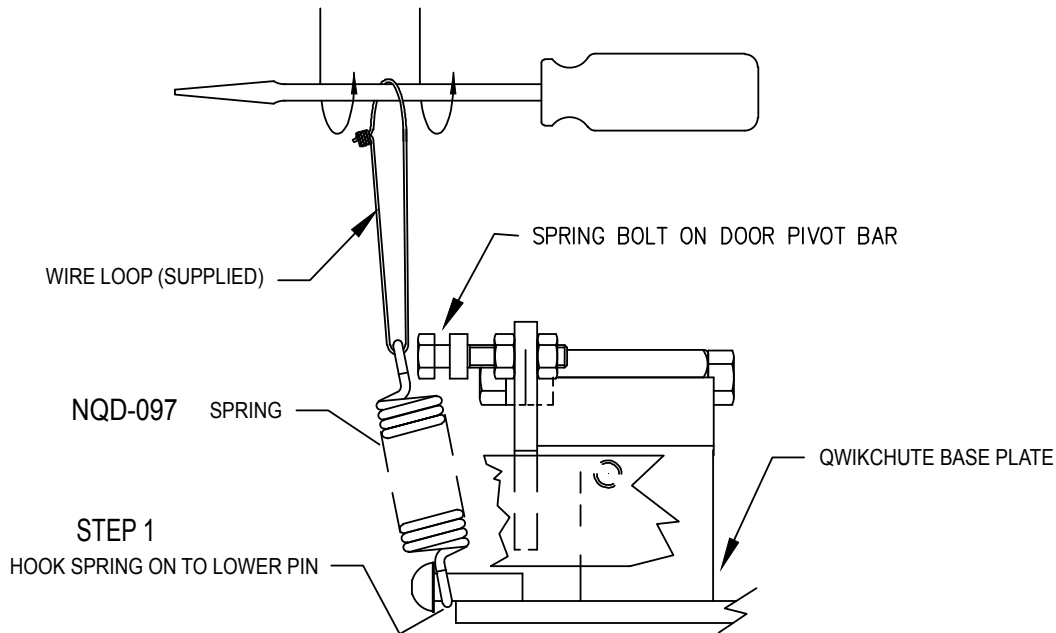
D INSTALL SPRING (SEE SEPARATE INSTRUCTION FOR SPRING INSTALLATION)

QWIKCHUTE MOUNTING INSTRUCTIONS

SCAGS 61" ADVANTAGE DECK

SPRING INSTALLATION QWIKCHUTE NQD MODEL

STEP 2 LOOP FINGERS OVER SCREWDRIVER
BLADE AND LIFT SPRING ON TO SPRING BOLT
CAUTION --DO NOT OVER STRECH SPRING
DISCARD WIRE LOOP AFTER SPRING IS CONNECTED



HANDLE INSTALLATION AND ADJUSTMENT

QWIKCHUTE OPERATING PRECEDURE

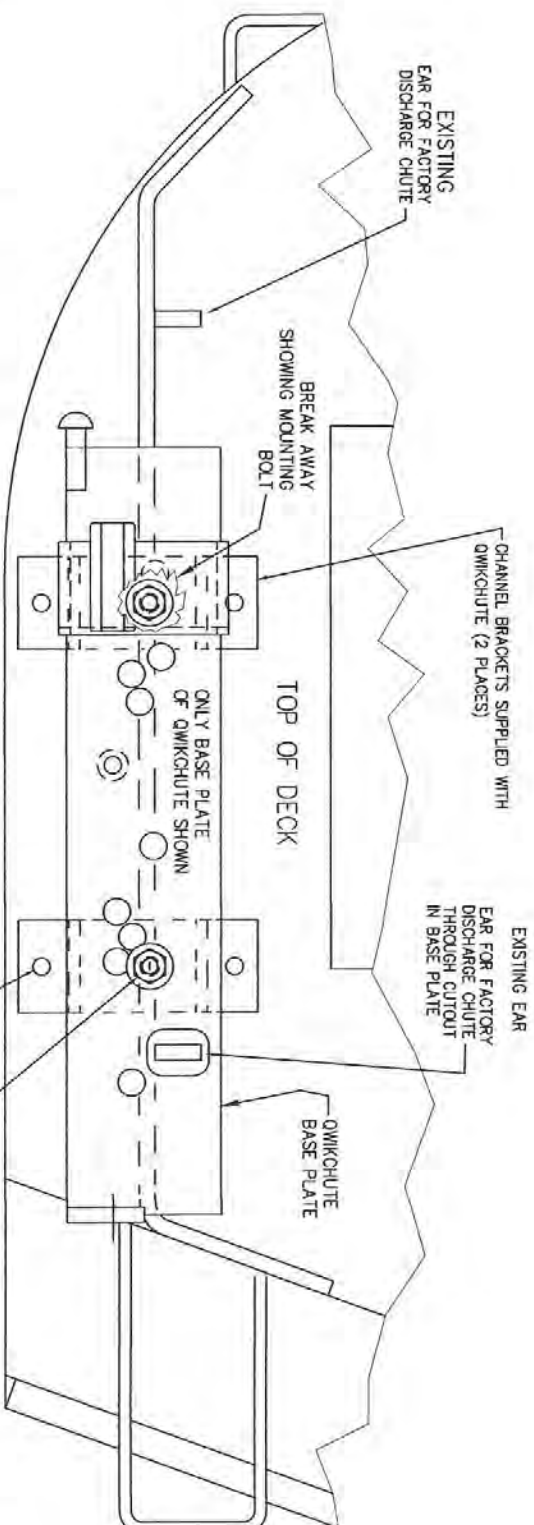
OPEN FULLY- move handle away from operator quickly.

CLOSE FULLY- move handle toward operator quickly.

PARTIALLY OPEN- from close position move handle away from operator until stay bar swings into postion and release handle. To close from partially open position, quickly open and then close.

(some models do not have partial open feature.)

OIL ALL BEARING POINTS WEEKLY OR AS NEEDED.



STEP 2

- A** WITH QWIKCHUTE DOOR CLOSED POSITION QWIKCHUTE BASE AT POSITION SHOWN, WITH QWIKCHUTE DOOR TIGHT AGAINST DISCHARGE FACE MARK DECK FOR HOLES TO BE DRILL TO ATTACH QWIKCHUTE CHANNEL TO DECK USING 1/4 X 1" LONG BOLTS SUPPLIED 2 HOLE PER BRACKET. REMOVE QWIKCHUTE AND DRILL HOLES AS INDICATED
- B** REINSTALL QWIKCHUTE ON DECK WITH SUPPLIED HARDWARE WITH QWIKCHUTE DOOR TIGHT AGAINST DISCHARGE FACE TIGHTEN MOUNTING HARDWARE
- C** INSTALL HANDLE (SEE SEPARATE INSTRUCTION FOR HANDLE ADJUSTMENT)
- D** INSTALL SPRING (SEE SEPARATE INSTRUCTION FOR SPRING INSTALLATION)

QWIKCHUTE MOUNTING INSTRUCTIONS
SCAGS 61" ADVANTAGE DECK

NQD-SAD61

WARRANTY

GTM Manufacturing, Inc. products are warranted to the original purchaser to be free from defects in materials and workmanship for a period of 90 days from the date of purchase.

Any part(s) of GTM products found to be defective within the warranty period shall, at GTM's option, be repaired or replaced without charge.

Warranty consideration is obtained by returning any GTM product/part believed to be defective to GTM Manufacturing, Inc. within the applicable warranty period. **Please call for authorization.**

GTM Manufacturing, Inc.

14350 EASTSIDE ST

GROVELAND, FL. 34736

(407) 654-6598

www.qwikchute.com

Warranty does not apply to conditions resulting from:

1. Damage(s) and/or costs associated with shipping and or/ transportation.
2. Lack of normal maintenance, adjustments, or service required for regular use of the product.
3. Modifications, service/repairs, parts or components not authorized by GTM.

GTM shall not be liable for any special, consequential, direct or indirect damages, and expressly states there are no implied warranties. Some states do not allow limitation of incidental or consequential damages, accordingly the above limitations and exclusions may not apply to you. This warranty provides you with specific legal rights which may vary from state to state.

IT IS THE OWNERS RESPONSIBILITY TO PROPERLY COMPLETE AND MAIL THE WARRANTY REGISTRATION CARD.

PROOF OF PURCHASE AND REGISTRATION WILL BE REQUIRED IN ORDER TO OBTAIN WARRANTY SERVICE.

WARRANTY REGISTRATION CARD

Name of Purchaser: _____

Street Address / P.O. Box: _____

City: _____ State: _____ Zip Code: _____

Model Number: _____ PURCHASE DATE: _____|_____|_____

Dealer Name: _____

Street Address: _____

City: _____ State: _____ Zip Code: _____

Customer Received: Operators Manual () Safety Instructions () Demonstration ()

Customers Signature

Date