

NQD-KZ231-42 KIT CONTENTS. INSPECTED BY:_____

BASE PLATE- **WS-01** WITH **1/4"** (**NQD-113-2**) BUMPER SPACER

DOOR BAR- STANDARD (**NQD-080**)

HANDLE PIVOT- STANDARD (**NQD-075**)

HANDLE- STANDARD (**NQD-092**)

BRACKETS- (2) **UB-02**)1.687" TALL BRACKETS) /INSTALLED

BAFFLES- **KU-17** DECK SUBPLATE BAFFLE

DOOR- **NQD-KZ231-42** WITH **1/4"** (**NQD-112-1**) DOOR SPACER

CENTER DEFLECTOR- STANDARD (**NQD-100**)

HARDWARE KIT- **D** CONTENTS:

- (2) UB-05 (1/4" spacer)
- (4) 1/4-20 X 7/8 SOCKET HEAD BOLT
- (4) 1/4-20 GR 8 NUTS
- (4) 1/4-20 X 1-1/4 GR 8 HEX HEAD BOLT
- (8) 1/4 SAE WASHER
- (4) 1/4-20 NYLOC NUT
- (1) NQD-097-SPRING
- (1) SPRING PULLER

QWIKCHUTE KIT NQD-KZ231-42. KABOTA 42" DECK



FIG 1.

FIT TIGHT TO FACE

DECK BAFFLE

STEP 1-A

REMOVE FACTORY CHUTE AND PLACE QWIKCHUTE DECK BAFFLE ON DECK, ALIGNED WITH DECK EDGE AND FITTING TIGHT IN THE CORNER AS SHOWN IN FIG 1

STEP 1-B

PLACE QWIKCHUTE ON TOP OF BAFFLE, AND PUT 1/4" SPACER BLOCK UNDER THE BRACKETS ON THE BACK SIDE OF THE DECK RIB SHOWN IN FIG 2. CLOSE DOOR ON QWIKCHUTE. HOLDING DOOR AGAINST THE FACE OF DISCHARGE OPENING, MOVE TO ADJUST HOLES IN QWIKCHUTE BRACKETS WITH HOLES IN BAFFLE AS SHOWN IN FIG 1 & 2. USING HOLES IN QWIKCHUTE BRACKETS AS TEMPLATE MARK THE HOLES TO BE DRILLED IN THE DECK WITH MARKER. REMOVE UNIT, CENTER PUNCH AND DRILL (4) 9/32" HOLES. MOUNT QWIKCHUTE TO DECK USING (4) 1/4-20 X 1-1/4" BOLTS WITH WASHERS AND NUTS AS SUPPLIED. HOLD DOOR AGAINST FACE WHEN TIGHTENING HARDWARE TO BE SURE THE QWIKCHUTE DOES NOT SHIFT WHILE TIGHTENING.

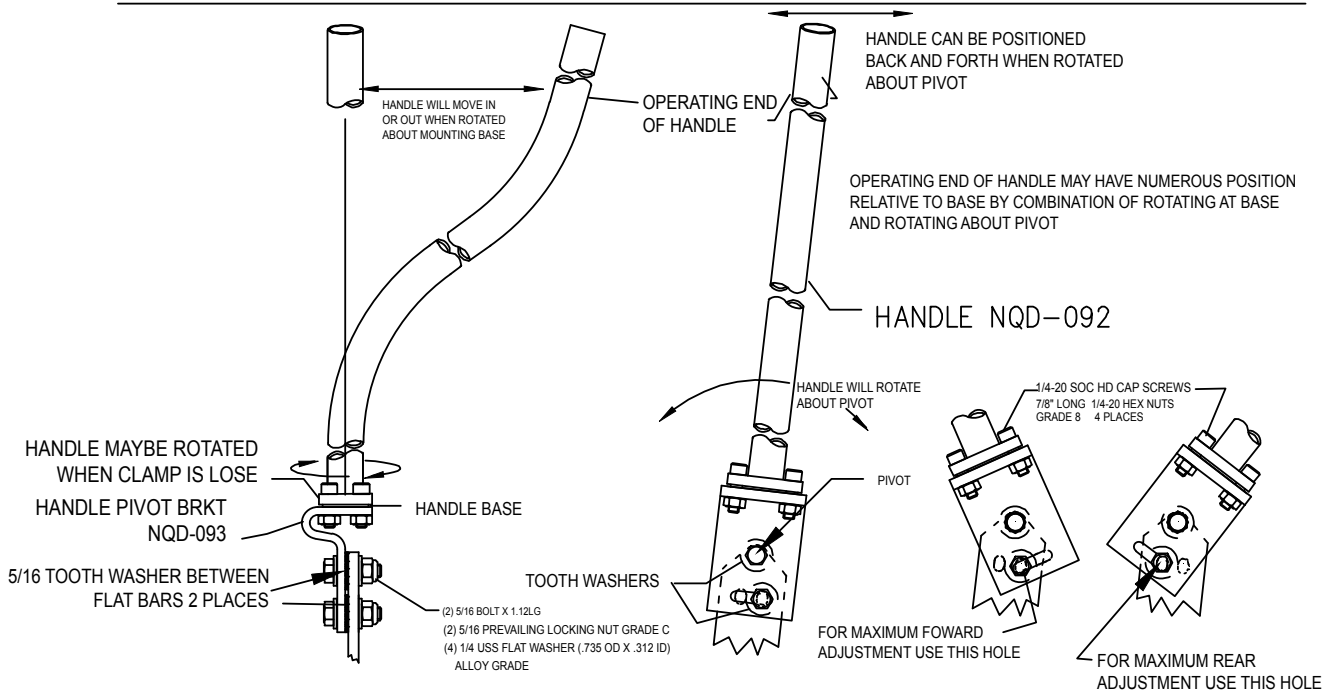
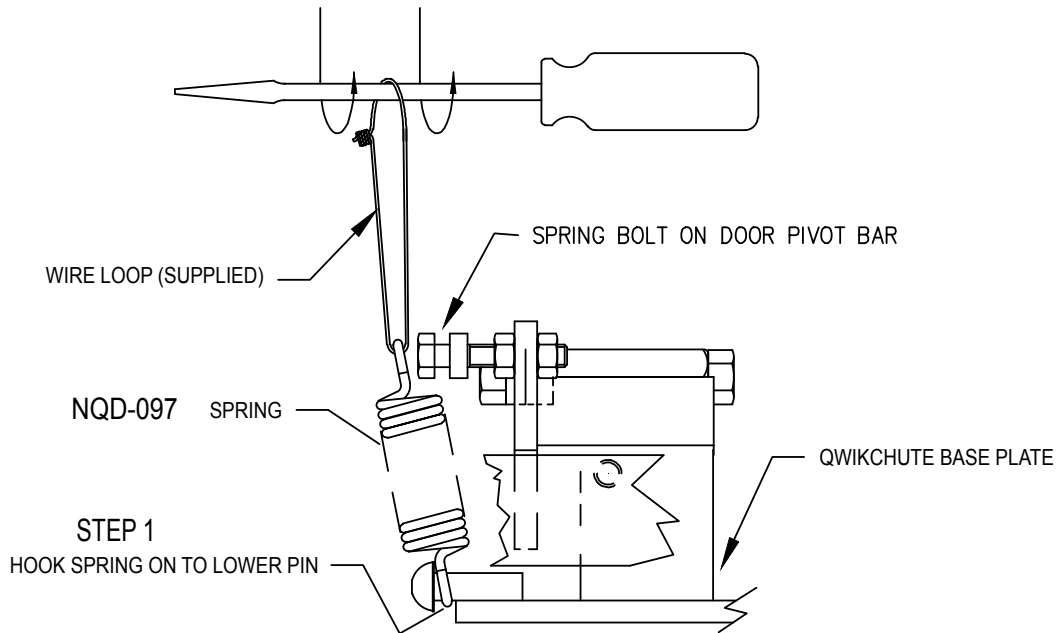
FIG 2.



- STEP 2** INSTALL SPRING (SEE INSTALLATION SHEET)
- STEP 3** INSTALL HANDLE (SEE INSTALLATION SHEET)

SPRING INSTALLATION QWIKCHUTE NQD MODEL

STEP 2 LOOP FINGERS OVER SCREWDRIVER
BLADE AND LIFT SPRING ON TO SPRING BOLT
CAUTION --DO NOT OVER STRECH SPRING
DISCARD WIRE LOOP AFTER SPRING IS CONNECTED



HANDLE INSTALLATION AND ADJUSTMENT

QWIKCHUTE OPERATING PRECEDURE

OPEN FULLY- move handle away from operator quickly.

CLOSE FULLY- move handle toward operator quickly.

PARTIALLY OPEN- from close position move handle away from operator until stay bar swings into position and release handle. To close from partially open position, quickly open and then close.

(some models do not have partial open feature.)

OIL ALL BEARING POINTS WEEKLY OR AS NEEDED.

WARRANTY

GTM Manufacturing, Inc. products are warranted to the original purchaser to be free from defects in materials and workmanship for a period of 90 days from the date of purchase.

Any part(s) of GTM products found to be defective within the warranty period shall, at GTM's option, be repaired or replaced without charge.

Warranty consideration is obtained by returning any GTM product/part believed to be defective to GTM Manufacturing, Inc. within the applicable warranty period. **Please call for authorization.**

GTM Manufacturing, Inc.

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Warranty does not apply to conditions resulting from:

1. Damage(s) and/or costs associated with shipping and or/ transportation.
2. Lack of normal maintenance, adjustments, or service required for regular use of the product.
3. Modifications, service/repairs, parts or components not authorized by GTM.

GTM shall not be liable for any special, consequential, direct or indirect damages, and expressly states there are no implied warranties. Some states do not allow limitation of incidental or consequential damages, accordingly the above limitations and exclusions may not apply to you. This warranty provides you with specific legal rights which may vary from state to state.

IT IS THE OWNERS RESPONSIBILITY TO PROPERLY COMPLETE AND MAIL THE WARRANTY REGISTRATION CARD.

PROOF OF PURCHASE AND REGISTRATION WILL BE REQUIRED IN ORDER TO OBTAIN WARRANTY SERVICE.

WARRANTY REGISTRATION CARD

Name of Purchaser: _____

Street Address / P.O. Box: _____

City: _____ State: _____ Zip Code: _____

Model Number: _____ PURCHASE DATE: _____|_____|_____

Dealer Name: _____

Street Address: _____

City: _____ State: _____ Zip Code: _____

Customer Received: Operators Manual () Safety Instructions () Demonstration ()

Customers Signature

Date