

NQD-HTS20 KIT CONTENTS. INSPECTED BY: _____

BASE PLATE- (NQD-071/NQD-104) STANDARD OR TGS/JD

DOOR BAR- (NQD-080) STANDARD

HANDLE PIVOT- (NQD-106) STANDARD WITH 7/16 TOP HOLE PRE-MADE OR MOD

HANDLE- (HU-24) TRIM STAR SHORT

DOOR- NQD-HFT15-60/NQD-HTS20

CENTER DEFLECTOR- (NQD-100) STANDARD

END DEFLECTOR- (NQD-121-2) FULL (H1X STYLE- DEFLECTOR BENT AT 60 DEGREES)

HARDWARE KIT- H1X **ADD 36" MOD KIT** (1) 3/8-16 X 1 1/4 BOLT (2) 3/8 SAE WASHER

HARDWARE FOR REAR MOUNT PACKAGED WITH REAR MOUNT

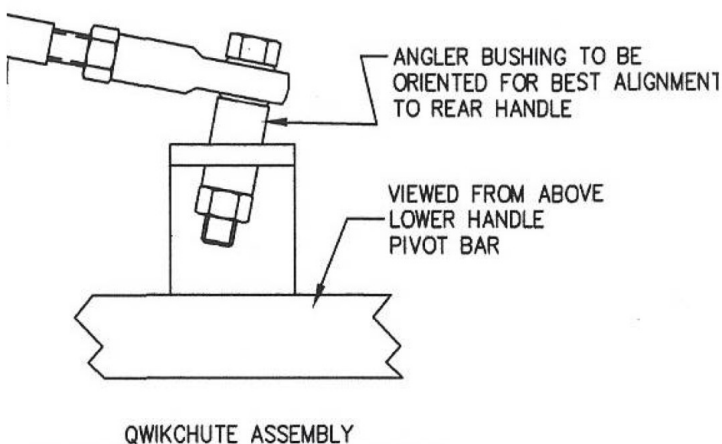
(2) 1/2-13 X 3-1/2 BOLTS

(2) 1/2 USS WASHERS

(2) SPACER TUBES HU-16

LINKAGE- XL (NQD-123/124 OR 154/124

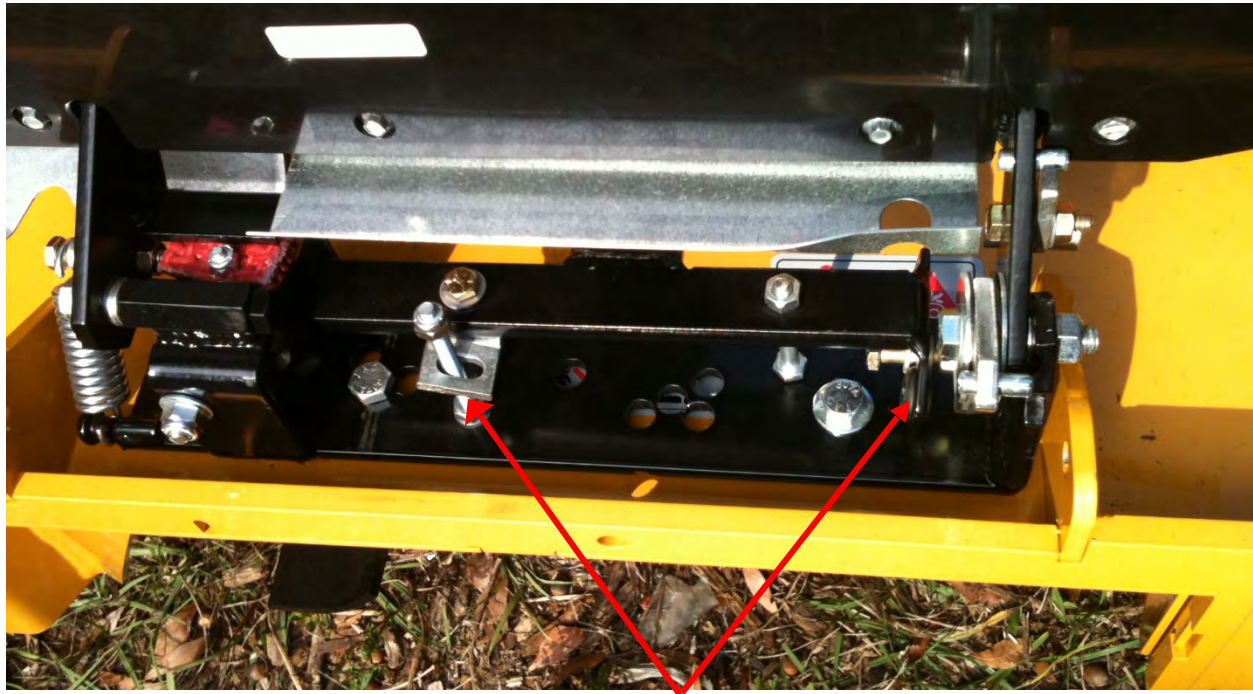
REAR HANDLE PIVOT MOUNT: (HU-07) HTSRDA4854 REAR MOUNT



**36" MODIFICATION
OF BASE UNIT**

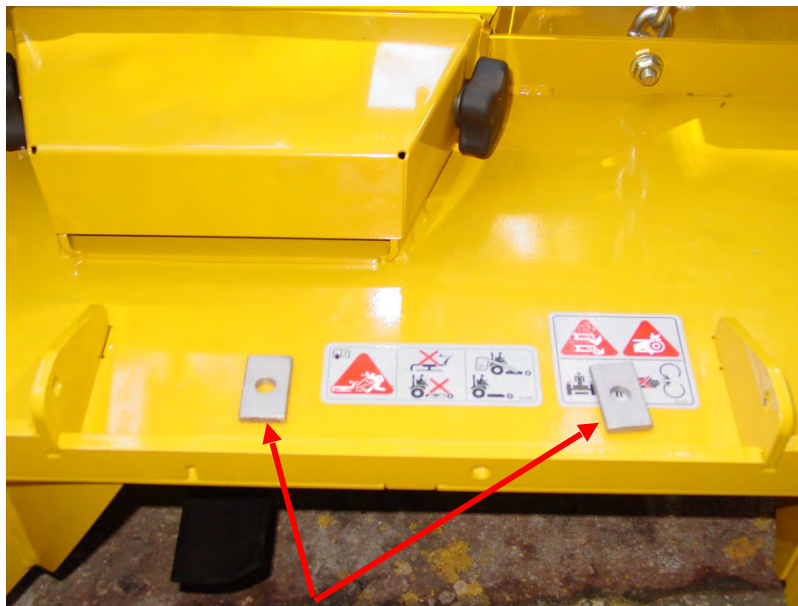


NQD-HTS20 HUSTLER TRIM STAR 2020 AND NEWER



DRILL/

MOUNT HERE

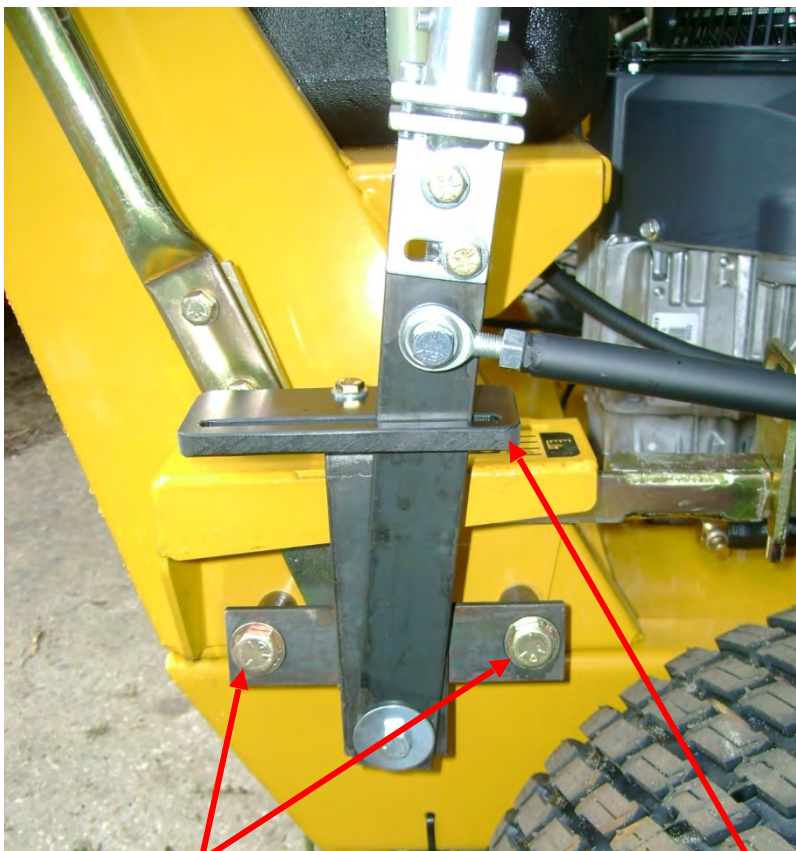


SPACER BLOCKS

STEP 1

REMOVE FACTORY CHUTE AND PLACE QWIKCHUTE ON DECK WITH SPACERS AS SHOWN ABOVE. CLOSE DOOR ON QWIKCHUTE. CENTER IT UP ON THE DECK OPENING HOLDING DOOR AGAINST THE FACE OF OPENING. USING HOLES SHOWN ABOVE AS TEMPLATE MARK HOLE

WITH MARKER. REMOVE UNIT CENTER PUNCH AND DRILL TWO 3/8" HOLES. MOUNT QWIKCHUTE TO DECK USING (2) 5/16 X 1-1/4" BOLTS WITH WASHERS AND NUTS AS SUPPLIED. HOLD DOOR AGAINST FACE WHEN TIGHTENING HARDWARE.



NEW 1/2" BOLTS

GUIDE PLATE

STEP 2

INSTALL REAR HANDLE ASSM. USING 1/2" X 3-1/2" LONG BOLTS WITH 2-1/4" SPACER TUBES AS SUPPLIED. (USE EXISTING NUTS AND WASHERS)
INSTALL LINKAGE ROD BY THREADING INTO THE ROD ENDS LOCK OFF WITH NUTS.

ADJUST AS FOLLOWS

- A. POSITION DECK AT LOWEST HEIGHT
- B. QWIKCHUTE DOOR FULLY CLOSED
- C. MAKE SURE LOCKING COLLAR IS LOOSE. MOVE HANDLE FORWARD TO 1/2" FROM END OF SLOT IN GUIDE PLATE. TIGHTEN LOCKING COLLAR.

THIS IS A PICTURE OF THE OLDER TRIM STAR 2009-2019 FOR REFERENCE



LINKAGE ROD

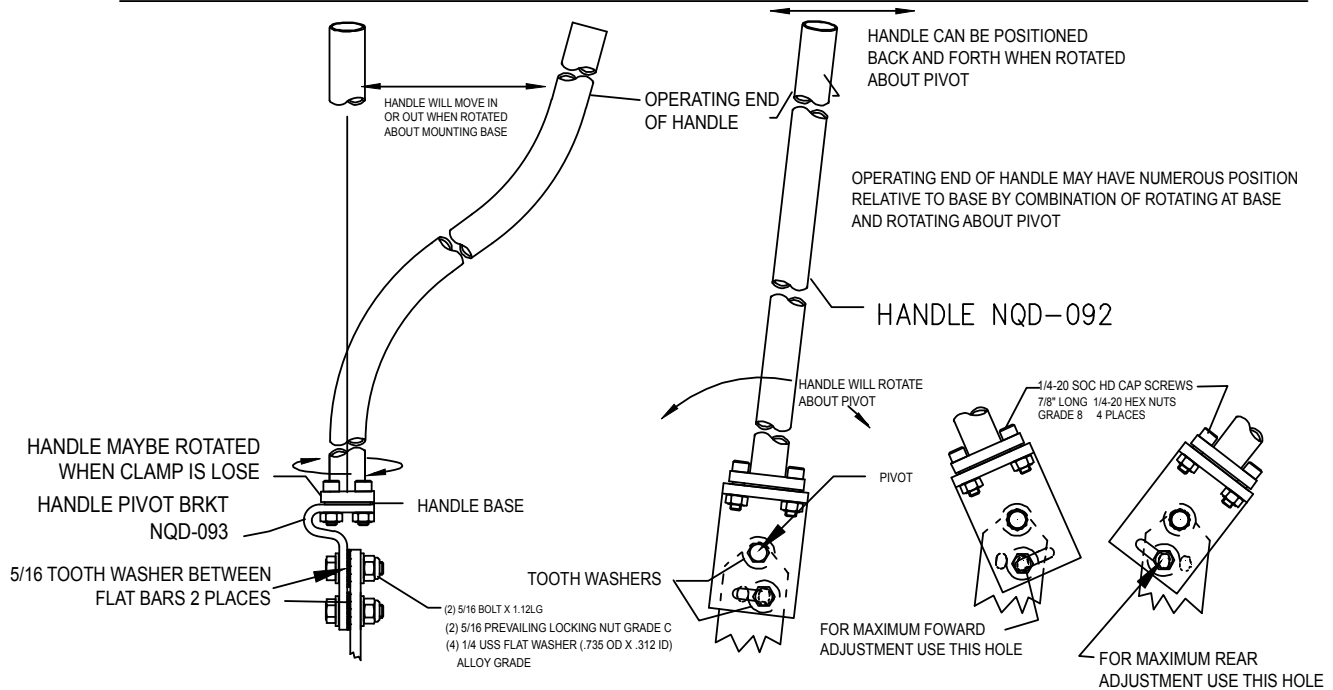
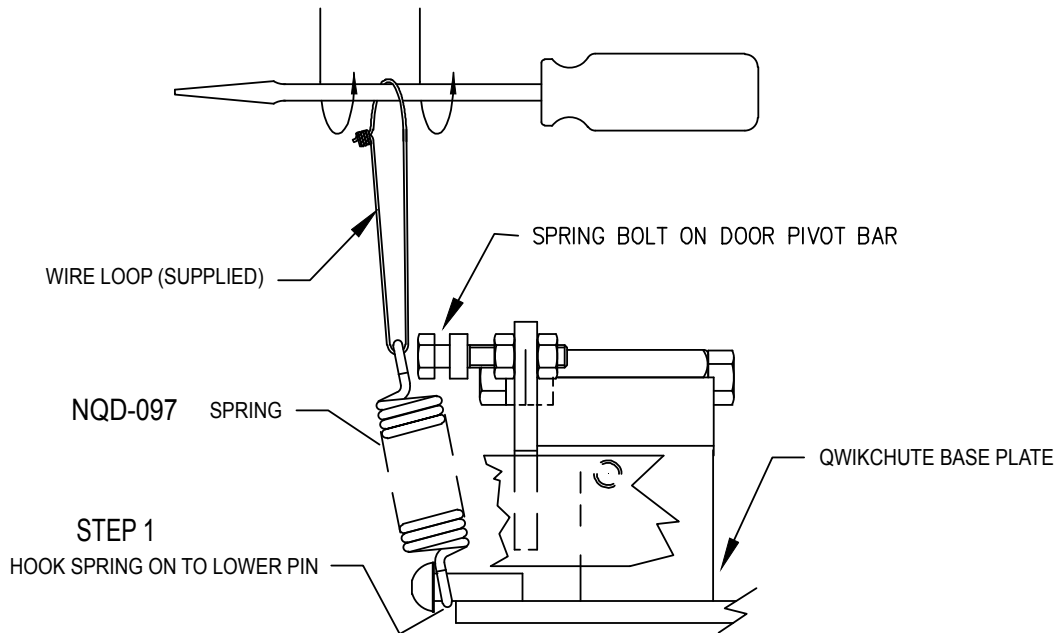
LOCKING COLLAR

STEP 3 INSTALL SPRING (SEE INSTALLATION SHEET)

STEP 4 INSTALL HANDLE (SEE INSTALLATION SHEET)

SPRING INSTALLATION QWIKCHUTE NQD MODEL

STEP 2 LOOP FINGERS OVER SCREWDRIVER
BLADE AND LIFT SPRING ON TO SPRING BOLT
CAUTION --DO NOT OVER STRECH SPRING
DISCARD WIRE LOOP AFTER SPRING IS CONNECTED



HANDLE INSTALLATION AND ADJUSTMENT

QWIKCHUTE OPERATING PRECEDURE

OPEN FULLY- move handle away from operator quickly.

CLOSE FULLY- move handle toward operator quickly.

PARTIALLY OPEN- from close position move handle away from operator until stay bar swings into postion and release handle. To close from partially open position, quickly open and then close.

(some models do not have partial open feature.)

OIL ALL BEARING POINTS WEEKLY OR AS NEEDED.

WARRANTY

GTM Manufacturing, Inc. products are warranted to the original purchaser to be free from defects in materials and workmanship for a period of 90 days from the date of purchase.

Any part(s) of GTM products found to be defective within the warranty period shall, at GTM's option, be repaired or replaced without charge.

Warranty consideration is obtained by returning any GTM product/part believed to be defective to GTM Manufacturing, Inc. within the applicable warranty period. **Please call for authorization.**

GTM Manufacturing, Inc.

14350 EASTSIDE ST

GROVELAND, FL. 34736

(407) 654-6598

www.qwikchute.com

Warranty does not apply to conditions resulting from:

1. Damage(s) and/or costs associated with shipping and or/ transportation.
2. Lack of normal maintenance, adjustments, or service required for regular use of the product.
3. Modifications, service/repairs, parts or components not authorized by GTM.

GTM shall not be liable for any special, consequential, direct or indirect damages, and expressly states there are no implied warranties. Some states do not allow limitation of incidental or consequential damages, accordingly the above limitations and exclusions may not apply to you. This warranty provides you with specific legal rights which may vary from state to state.

IT IS THE OWNERS RESPONSIBILITY TO PROPERLY COMPLETE AND MAIL THE WARRANTY REGISTRATION CARD.

PROOF OF PURCHASE AND REGISTRATION WILL BE REQUIRED IN ORDER TO OBTAIN WARRANTY SERVICE.

WARRANTY REGISTRATION CARD

Name of Purchaser: _____

Street Address / P.O. Box: _____

City: _____ State: _____ Zip Code: _____

Model Number: _____ PURCHASE DATE: _____|_____|_____

Dealer Name: _____

Street Address: _____

City: _____ State: _____ Zip Code: _____

Customer Received: Operators Manual () Safety Instructions () Demonstration ()

Customers Signature

Date