

BASE PLATE- **(WS-01)** WSAC

DOOR BAR- **(NQD-080)** STANDARD

HANDLE PIVOT- **(NQD-075)** STANDARD

HANDLE- **(NQD-092)** STANDARD

DOOR- **NQD-GZTX52-23**

CENTER DEFLECTOR- **(NQD-100)** STANDARD

END DEFLECTOR- **(NQD-121-1)** STANDARD

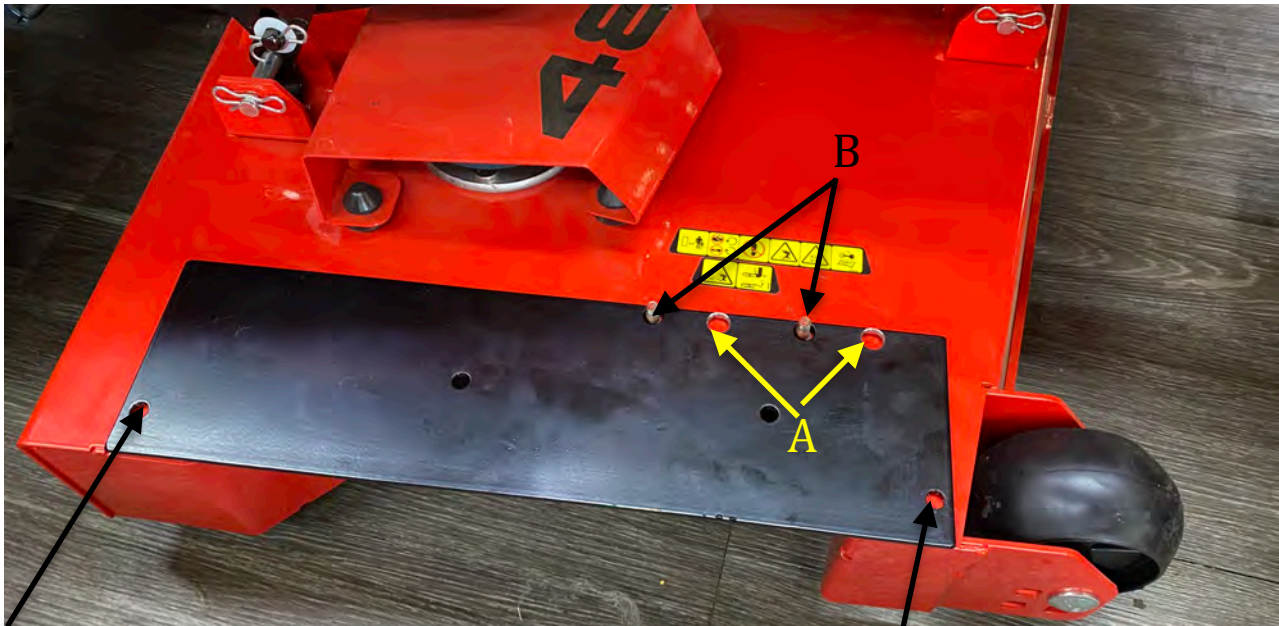
BAFFLE/SUBPLATE- **GR-28 SUBPLATE**

(SHIPPED WITH HARDWARE; (2) 5/16-18 X 1" BOLTS/ (4) 1/4 USS WASHERS/ (2) 5/16 NYLOC NUTS)

HARDWARE KIT- A CONTENTS:

- (4) 1/4-20 X 7/8 SOCKET HEAD BOLT**
- (4) 1/4-20 GR 8 NUTS**
- (2) 5/16-18 X 1 GR 5 HEX HEAD BOLT**
- (4) 5/16 SAE OR 1/4 USS WASHER**
- (2) 5/16-18 NYLOC NUT**
- (1) NQD-097-SPRING**
- (1) SPRING PULLER**

QWIKCHUTE KITS NQD-GZTX52-23, GRAVELY 2023 ZTX & ZTXL 42" 48" 52" & 60" X-FACTOR DECKS AND ARIENS 2023 ICON ENVY DECK



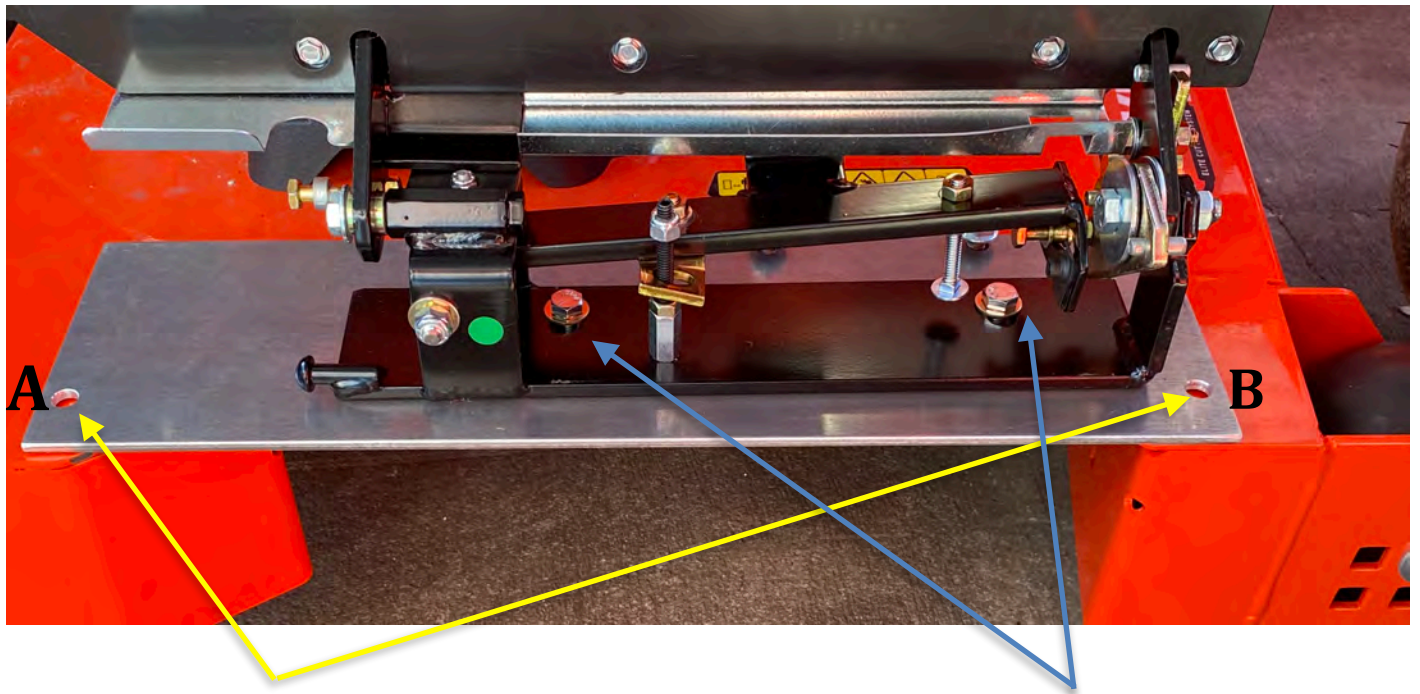
DRILL HERE

FIG 1

DRILL HERE

STEP 1-A

REMOVE FACTORY CHUTE AND PLACE QWIKCHUTE DECK SUB PLATE ON DECK, ALIGNED WITH DECK EDGE AS SHOWN IN FIG 1. REUSE THE (2) EXISTING BOLTS AND NUTS. USE HOLE SET "A" FOR THE 42" DECK AND "B" FOR THE 48" 52"& 60" DECKS. THEN DRILL (2) 3/8" HOLES IN DECK USING THE FRONT CORNER HOLES AS A TEMPLATE (60" DECK DOES NOT USE THE HOLE ON THE RIGHT AS SHOWN IN FIGURE 2). USE (2) 5/16-18 X 1 BOLTS, NUTS AND WASHERS SUPPLIED IN KIT AND TIGHTEN SUB PLATE HARDWARE.



DRILL FOR MOUNTING BOLTS
(60" WILL ONLY DRILL/USE HOLE "A")

MOUNT QWIKCHUTE USING THESE HOLES

STEP 1-B

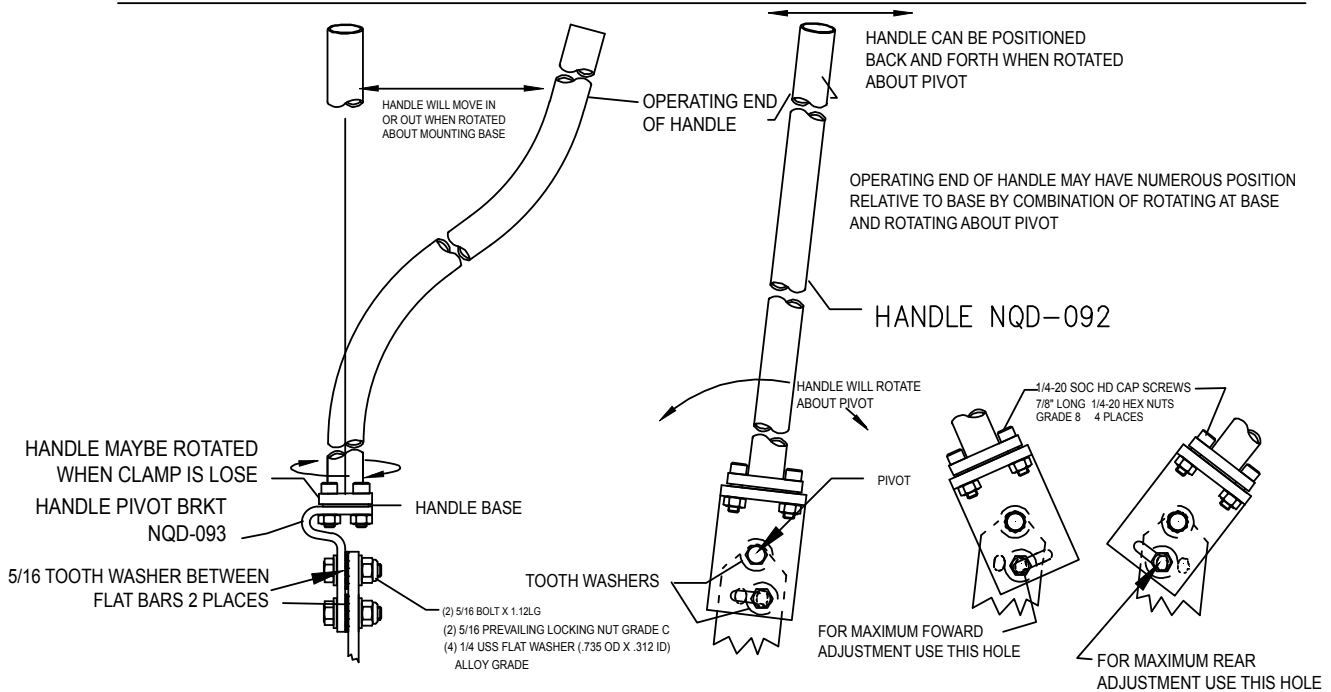
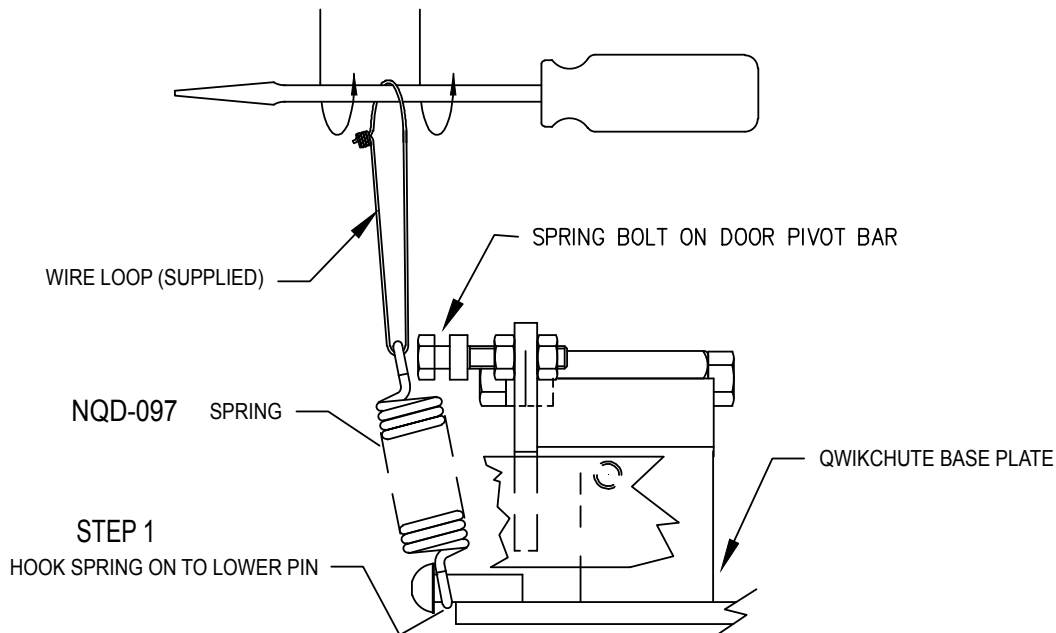
PLACE QWIKCHUTE ON TOP OF SUB PLATE, CLOSE DOOR ON QWIKCHUTE. HOLDING DOOR AGAINST THE FACE OF DISCHARGE OPENING, MOVE TO ADJUST HOLES IN QWIKCHUTE WITH HOLES IN SUB PLATE AS SHOWN IN FIG 2. MOUNT QWIKCHUTE TO DECK USING (2) 5/16-18 X 1" BOLTS WITH WASHERS AND NUTS AS SUPPLIED. HOLD DOOR AGAINST FACE WHEN TIGHTENING HARDWARE.

STEP 2 INSTALL SPRING (SEE INSTALLATION SHEET)

STEP 3 INSTALL HANDLE (SEE INSTALLATION SHEET)

SPRING INSTALLATION QWIKCHUTE NQD MODEL

STEP 2 LOOP FINGERS OVER SCREWDRIVER
BLADE AND LIFT SPRING ON TO SPRING BOLT
CAUTION --DO NOT OVER STRECH SPRING
DISCARD WIRE LOOP AFTER SPRING IS CONNECTED



HANDLE INSTALLATION AND ADJUSTMENT

QWIKCHUTE OPERATING PRECEDURE

OPEN FULLY- move handle away from operator quickly.

CLOSE FULLY- move handle toward operator quickly.

PARTIALLY OPEN- from close position move handle away from operator until stay bar swings into position and release handle. To close from partially open position, quickly open and then close.

(some models do not have partial open feature.)

OIL ALL BEARING POINTS WEEKLY OR AS NEEDED.

WARRANTY

GTM Manufacturing, Inc. products are warranted to the original purchaser to be free from defects in materials and workmanship for a period of 90 days from the date of purchase.

Any part(s) of GTM products found to be defective within the warranty period shall, at GTM's option, be repaired or replaced without charge.

Warranty consideration is obtained by returning any GTM product/part believed to be defective to GTM Manufacturing, Inc. within the applicable warranty period. **Please call for authorization.**

GTM Manufacturing, Inc.

14350 EASTSIDE ST

GROVELAND, FL. 34736

(407) 654-6598

www.qwikchute.com

Warranty does not apply to conditions resulting from:

1. Damage(s) and/or costs associated with shipping and or/ transportation.
2. Lack of normal maintenance, adjustments, or service required for regular use of the product.
3. Modifications, service/repairs, parts or components not authorized by GTM.

GTM shall not be liable for any special, consequential, direct or indirect damages, and expressly states there are no implied warranties. Some states do not allow limitation of incidental or consequential damages, accordingly the above limitations and exclusions may not apply to you. This warranty provides you with specific legal rights which may vary from state to state.

IT IS THE OWNERS RESPONSIBILITY TO PROPERLY COMPLETE AND MAIL THE WARRANTY REGISTRATION CARD.

PROOF OF PURCHASE AND REGISTRATION WILL BE REQUIRED IN ORDER TO OBTAIN WARRANTY SERVICE.

WARRANTY REGISTRATION CARD

Name of Purchaser: _____

Street Address / P.O. Box: _____

City: _____ State: _____ Zip Code: _____

Model Number: _____ PURCHASE DATE: _____|_____|_____

Dealer Name: _____

Street Address: _____

City: _____ State: _____ Zip Code: _____

Customer Received: Operators Manual (☐) Safety Instructions (☐) Demonstration (☐)

Customers Signature

Date