

NQD-GPS20-32 KIT CONTENTS. INSPECTED BY: _____

BASE PLATE- **WS-01 W/ NQD-113-1** (A 3/16 BUMPER SPACER)

DOOR BAR- **(NQD-080)** STANDARD

HANDLE PIVOT- **(NQD-117)** OUT THE REAR (WITH **GR-19** BRACKET AND **GR-21** HANDLE EXTENSION

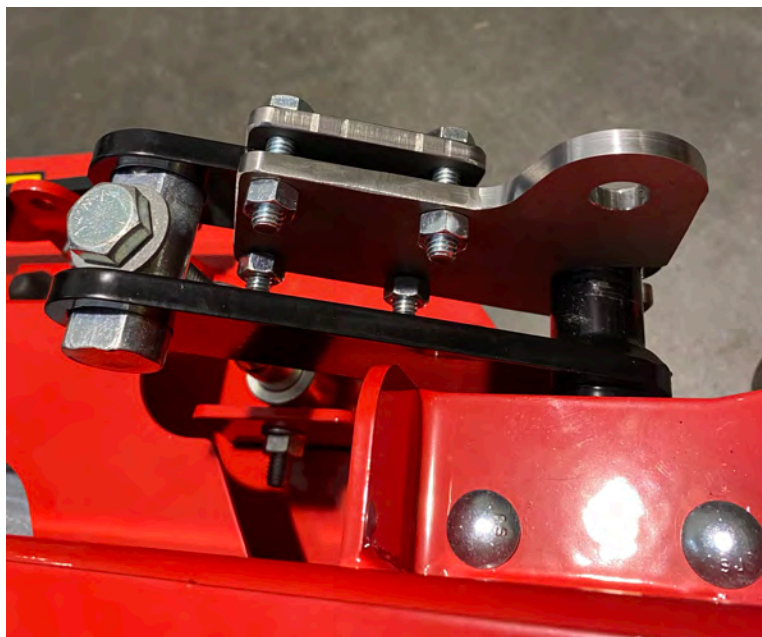
HANDLE- **(NQD-092LH)** LONG

DOOR- **NQD-GPS20-36/NQD-GPS20-32**

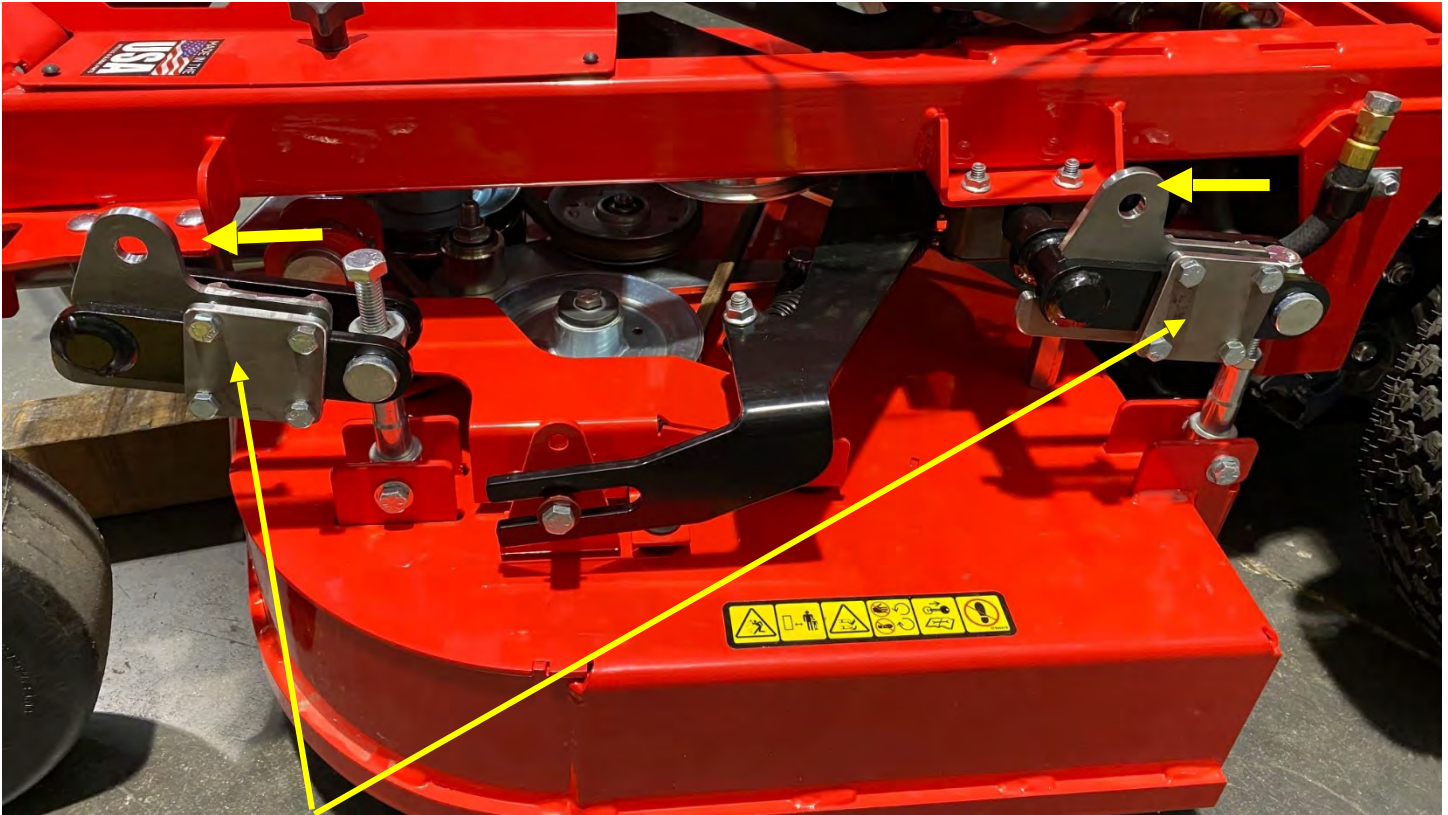
CENTER DEFLECTOR- **(NQD-100)** STANDARD

END DEFLECTOR- NONE

HARDWARE KIT- **A+** (GPS20-32 RELO. KIT)



NQD-GPS20-32
GRAVLEY PRO STANCE 2020 AND NEWER 32"
VIDEO LINK <https://youtu.be/GANgxchWns0>
PICTURE 1



FRONT TO REAR TIE BAR RELOCATION BRACKETS INSTALLED ON THE NON DISCHARGE SIDE OF DECK

STEP 1

REMOVE FACTORY CHUTE HELD ON WITH 3 BOLT THROUGH DECK.
INSTALL SUPPLIED TIE BAR RELOCATION BRACKETS. PUSH ALL THE WAY FORWARD BEFORE TIGHTNING HARDWARE (SEE PICTURE 1)

(PICTURE 2)

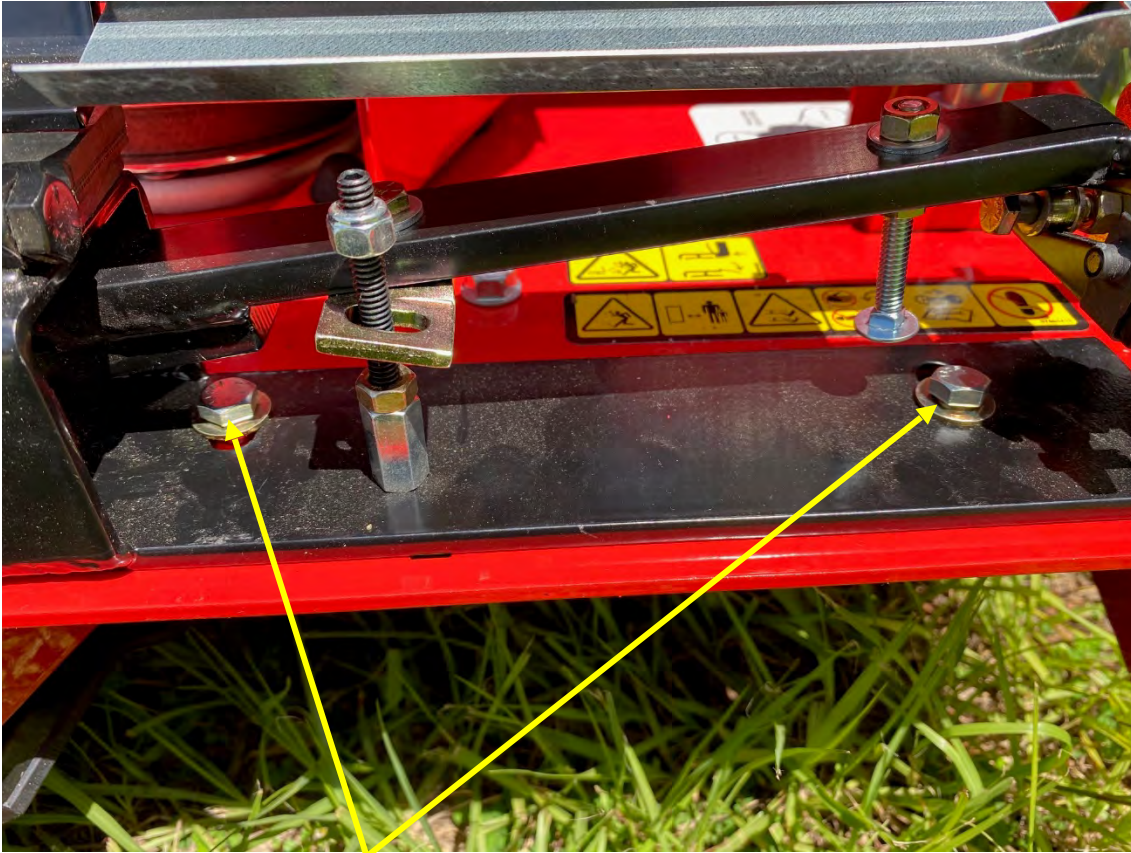


(PICTURE 3)



STEP 2

PLACE 2 X 4 UNDER FRONT OF DECK AS SHOWN IN PICTURE 2. LOWER DECK TILL RESTING ON 2X4. MOVE THE TIE BAR FROM DISCHARGE SIDE TO THE NEW BRACKETS JUST INSTALLED SEE PICTURE 3



MOUNTING BOLTS AND LOCATION TO BE DRILLED

STEP 3

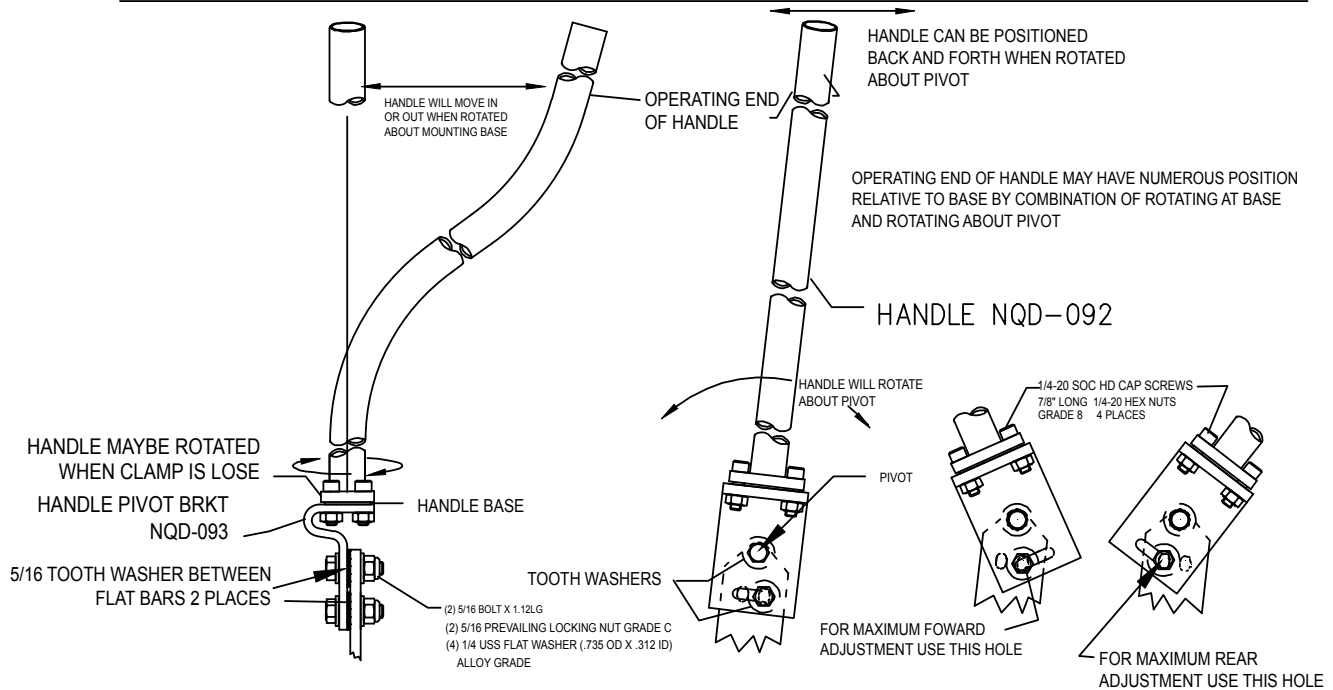
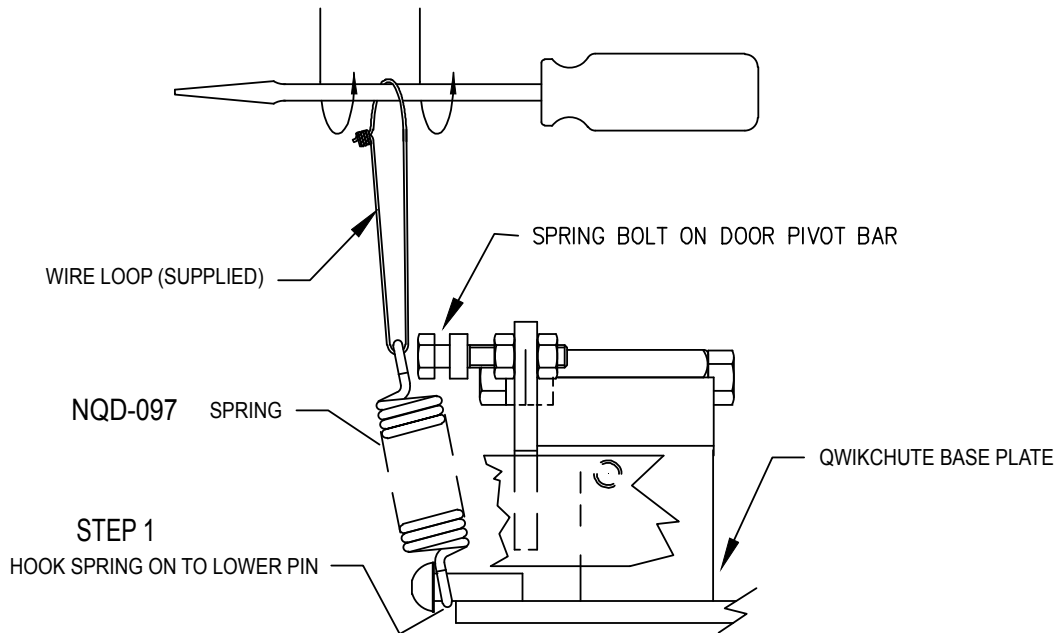
PLACE QWIKCHUTE ON DECK. CLOSE DOOR ON QWIKCHUTE. CENTER IT UP ON THE DECK OPENING. HOLD DOOR AGAINST THE FACE OF OPENING AND USE HOLES IN BASE PLATE AS TEMPLATE MARK HOLES WITH MARKER. REMOVE UNIT CENTER PUNCH AND DRILL TWO 3/8" HOLES. MOUNT QWIKCHUTE TO DECK USING (2) 5/16 X 1 BOLTS WITH WASHERS AND NUTS AS SUPPLIED. HOLD DOOR AGAINST FACE WHEN TIGHTENING HARDWARE.

STEP 4 INSTALL SPRING (SEE INSTALLATION SHEET)

STEP 5 INSTALL HANDLE (SEE INSTALLATION SHEET)

SPRING INSTALLATION QWIKCHUTE NQD MODEL

STEP 2 LOOP FINGERS OVER SCREWDRIVER
BLADE AND LIFT SPRING ON TO SPRING BOLT
CAUTION --DO NOT OVER STRECH SPRING
DISCARD WIRE LOOP AFTER SPRING IS CONNECTED



HANDLE INSTALLATION AND ADJUSTMENT

QWIKCHUTE OPERATING PRECEDURE

OPEN FULLY- move handle away from operator quickly.

CLOSE FULLY- move handle toward operator quickly.

PARTIALLY OPEN- from close position move handle away from operator until stay bar swings into postion and release handle. To close from partially open position, quickly open and then close.

(some models do not have partial open feature.)

OIL ALL BEARING POINTS WEEKLY OR AS NEEDED.

WARRANTY

GTM Manufacturing, Inc. products are warranted to the original purchaser to be free from defects in materials and workmanship for a period of 90 days from the date of purchase.

Any part(s) of GTM products found to be defective within the warranty period shall, at GTM's option, be repaired or replaced without charge.

Warranty consideration is obtained by returning any GTM product/part believed to be defective to GTM Manufacturing, Inc. within the applicable warranty period. **Please call for authorization.**

GTM Manufacturing, Inc.

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GROVELAND, FL. 34736

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www.qwikchute.com

Warranty does not apply to conditions resulting from:

1. Damage(s) and/or costs associated with shipping and or/ transportation.
2. Lack of normal maintenance, adjustments, or service required for regular use of the product.
3. Modifications, service/repairs, parts or components not authorized by GTM.

GTM shall not be liable for any special, consequential, direct or indirect damages, and expressly states there are no implied warranties. Some states do not allow limitation of incidental or consequential damages, accordingly the above limitations and exclusions may not apply to you. This warranty provides you with specific legal rights which may vary from state to state.

IT IS THE OWNERS RESPONSIBILITY TO PROPERLY COMPLETE AND MAIL THE WARRANTY REGISTRATION CARD.

PROOF OF PURCHASE AND REGISTRATION WILL BE REQUIRED IN ORDER TO OBTAIN WARRANTY SERVICE.

WARRANTY REGISTRATION CARD

Name of Purchaser: _____

Street Address / P.O. Box: _____

City: _____ State: _____ Zip Code: _____

Model Number: _____ PURCHASE DATE: _____|_____|_____

Dealer Name: _____

Street Address: _____

City: _____ State: _____ Zip Code: _____

Customer Received: Operators Manual (☐) Safety Instructions (☐) Demonstration (☐)

Customers Signature

Date