

NQD-G72 KIT CONTENTS. INSPECTED BY:_____

BASE PLATE- **(NQD-071)** STANDARD

DOOR BAR- **(NQD-080)** STANDARD

HANDLE PIVOT- **(NQD-075)** STANDARD

HANDLE- **(NQD-092)** STANDARD

DOOR- **NQD-G72**

CENTER DEFLECTOR- **(NQD-100)** STANDARD

END DEFLECTOR- **(NQD-121-1)** FULL

BRACKETS- **(2) UB-02** (MOUNTING BRACKETS 1.666" TALL)/**INSTALLED**

HARDWARE KIT- **C** CONTENTS:

(4) 1/4-20 X 7/8 SOCKET HEAD BOLT

(4) 1/4-20 GR 8 NUTS

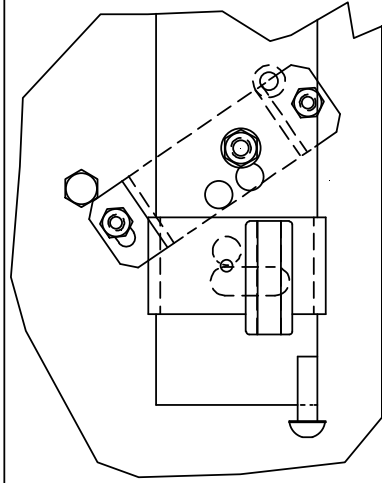
(4) 1/4-20 X 1 GR 8 HEX HEAD BOLT

(8) 1/4 SAE WASHER

(4) 1/4-20 NYLOC NUT

(1) NQD-097-SPRING

(1) SPRING PULLER



48" TO HAVE LEFT MOUNTING BRACKET ROTATE AS SHOWN

LOCATE THIS HOLE IN DECK TO MISS RIB UNDER DECK COVER

STEP 2

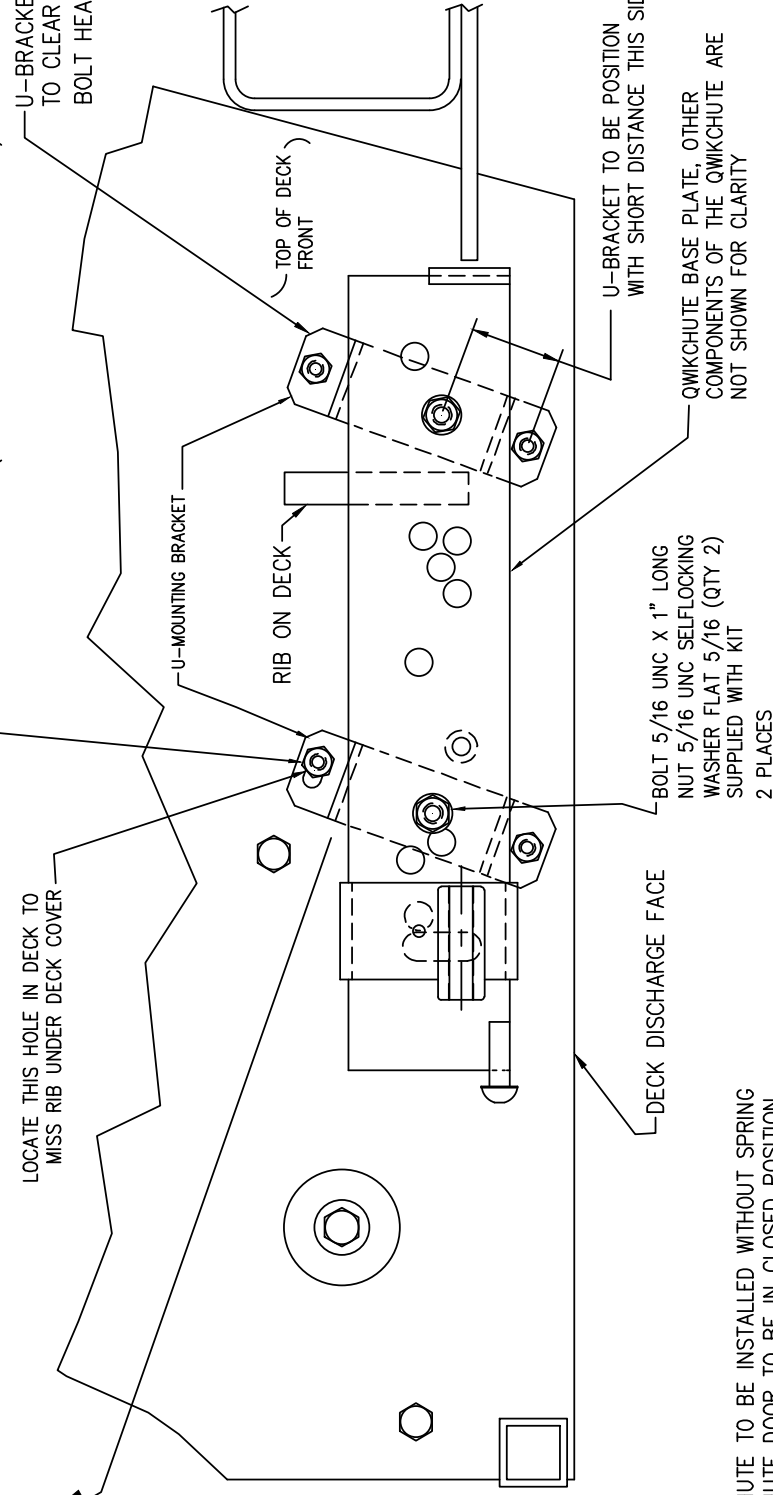
- (1) BOLT HEX HD 1/4-20 X 1" LONG (4 places)
- (2) WASHER FLAT 1/4" (4 places)
- (1) NUT HEX SELFLOCKING 1/4-20 (4 places)

A WITH QWIKCHUTE DOOR PRESSED FIRMLY AGAINST MOWER DISCHARGE FACE TIGHTEN ALL MOUNTING HARDWARE.

B INSTALL SPRING (SEE SPRING INSTALLATION SHEET)

C INSTALL HANDLE (SEE HANDLE INSTALLATION SHEET)

U-BRACKETS ARE ROTATED TO CLEAR DECK RIB AND BOLT HEADS



STEP 1

NOTE:

A QWIKCHUTE TO BE INSTALLED WITHOUT SPRING QWIKCHUTE DOOR TO BE IN CLOSED POSITION AND PRESSED FIRM AGAINST MOWER DISCHARGE FACE BEFORE MARKING MOUNTING HOLES ON DECK, USE HOLES IN MOUNTING U BRACKETS AS TEMPLATE TO MARK CENTER OF HOLES ON DECK. REMOVE QWIKCHUTE AND CENTER PUNCH MARKED LOCATION AND DRILL 9/32" DIA HOLES THRU DECK

B SEE STEP 2 FOR MOUNTING HARDWARE

GTM MANUFACTURING

MODEL NQD-G5260 / NQD-G72 QWIKCHUTE INSTALLATION

GRAVELLY PRO-TURN 48",52", 60" AND 72" DECKS

MODEL NQD-GPS15-5260 QWIKCHUTE INSTALLATION

GRAVELLY 2015 AND NEWER PRO-STANCE 48",52",AND 60" DECKS

REV. 2-2017

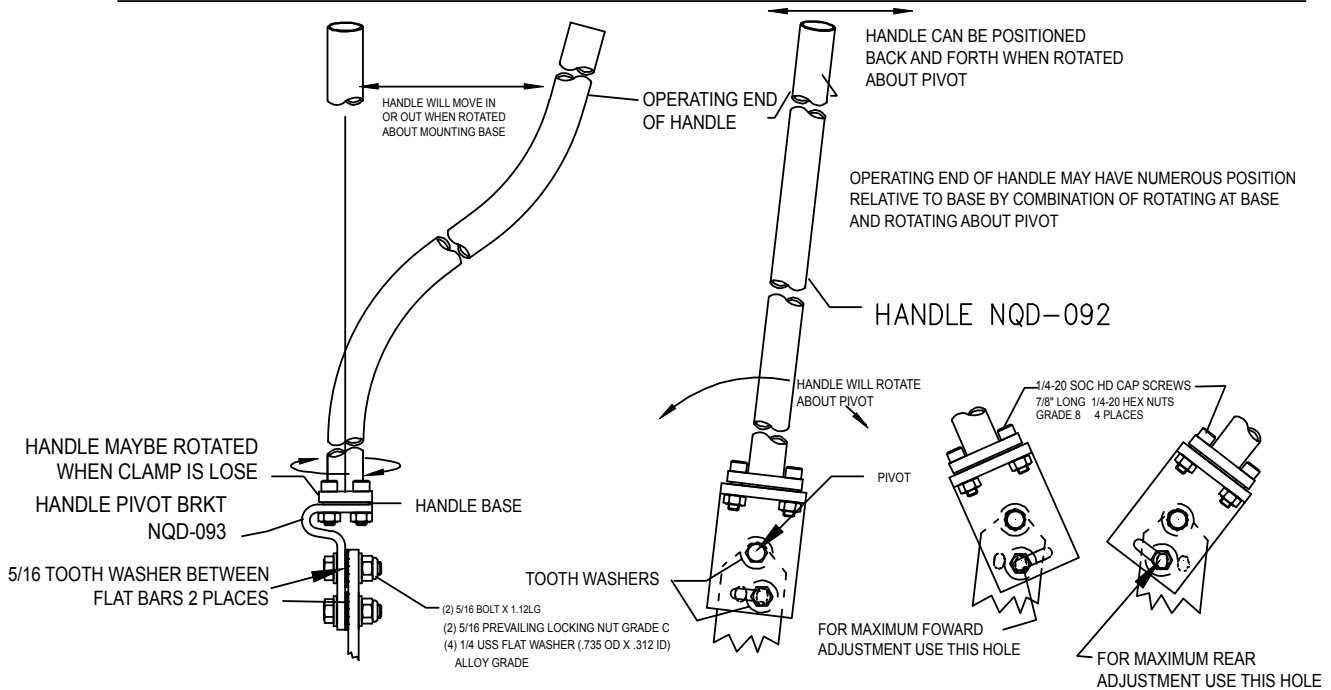
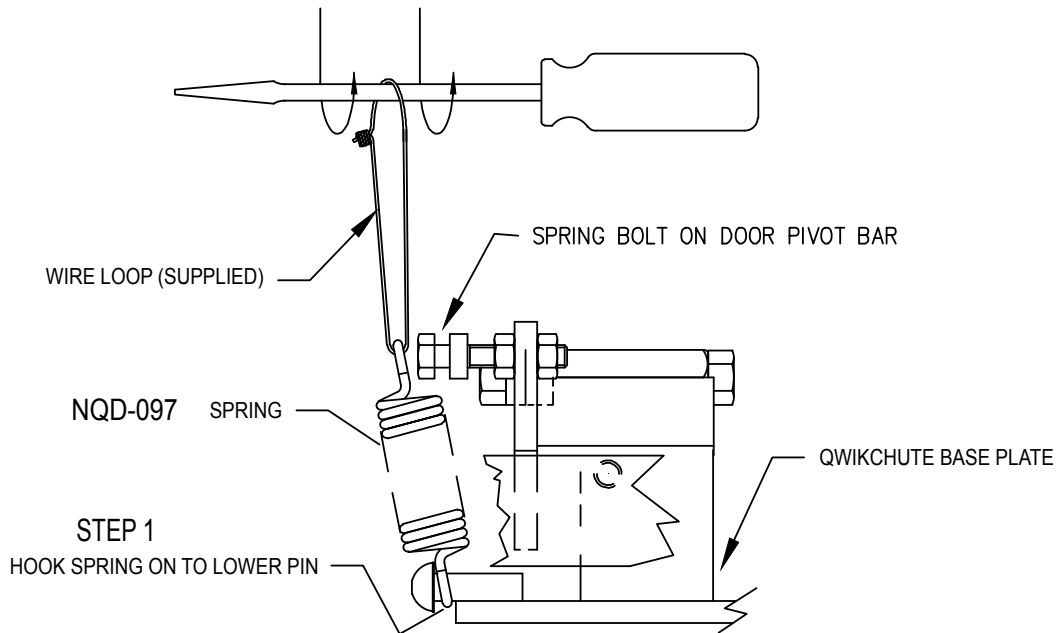
REV. 2-4-13

4-24-12

FILE: GRAVELLY

SPRING INSTALLATION QWIKCHUTE NQD MODEL

STEP 2 LOOP FINGERS OVER SCREWDRIVER
BLADE AND LIFT SPRING ON TO SPRING BOLT
CAUTION --DO NOT OVER STRECH SPRING
DISCARD WIRE LOOP AFTER SPRING IS CONNECTED



HANDLE INSTALLATION AND ADJUSTMENT

QWIKCHUTE OPERATING PRECEDURE

OPEN FULLY- move handle away from operator quickly.

CLOSE FULLY- move handle toward operator quickly.

PARTIALLY OPEN- from close position move handle away from operator until stay bar swings into position and release handle. To close from partially open position, quickly open and then close.

(some models do not have partial open feature.)

OIL ALL BEARING POINTS WEEKLY OR AS NEEDED.

WARRANTY

GTM Manufacturing, Inc. products are warranted to the original purchaser to be free from defects in materials and workmanship for a period of 90 days from the date of purchase.

Any part(s) of GTM products found to be defective within the warranty period shall, at GTM's option, be repaired or replaced without charge.

Warranty consideration is obtained by returning any GTM product/part believed to be defective to GTM Manufacturing, Inc. within the applicable warranty period. **Please call for authorization.**

GTM Manufacturing, Inc.

14350 EASTSIDE ST

GROVELAND, FL. 34736

(407) 654-6598

www.qwikchute.com

Warranty does not apply to conditions resulting from:

1. Damage(s) and/or costs associated with shipping and or/ transportation.
2. Lack of normal maintenance, adjustments, or service required for regular use of the product.
3. Modifications, service/repairs, parts or components not authorized by GTM.

GTM shall not be liable for any special, consequential, direct or indirect damages, and expressly states there are no implied warranties. Some states do not allow limitation of incidental or consequential damages, accordingly the above limitations and exclusions may not apply to you. This warranty provides you with specific legal rights which may vary from state to state.

IT IS THE OWNERS RESPONSIBILITY TO PROPERLY COMPLETE AND MAIL THE WARRANTY REGISTRATION CARD.

PROOF OF PURCHASE AND REGISTRATION WILL BE REQUIRED IN ORDER TO OBTAIN WARRANTY SERVICE.

WARRANTY REGISTRATION CARD

Name of Purchaser: _____

Street Address / P.O. Box: _____

City: _____ State: _____ Zip Code: _____

Model Number: _____ PURCHASE DATE: _____|_____|_____

Dealer Name: _____

Street Address: _____

City: _____ State: _____ Zip Code: _____

Customer Received: Operators Manual (☐) Safety Instructions (☐) Demonstration (☐)

Customers Signature

Date